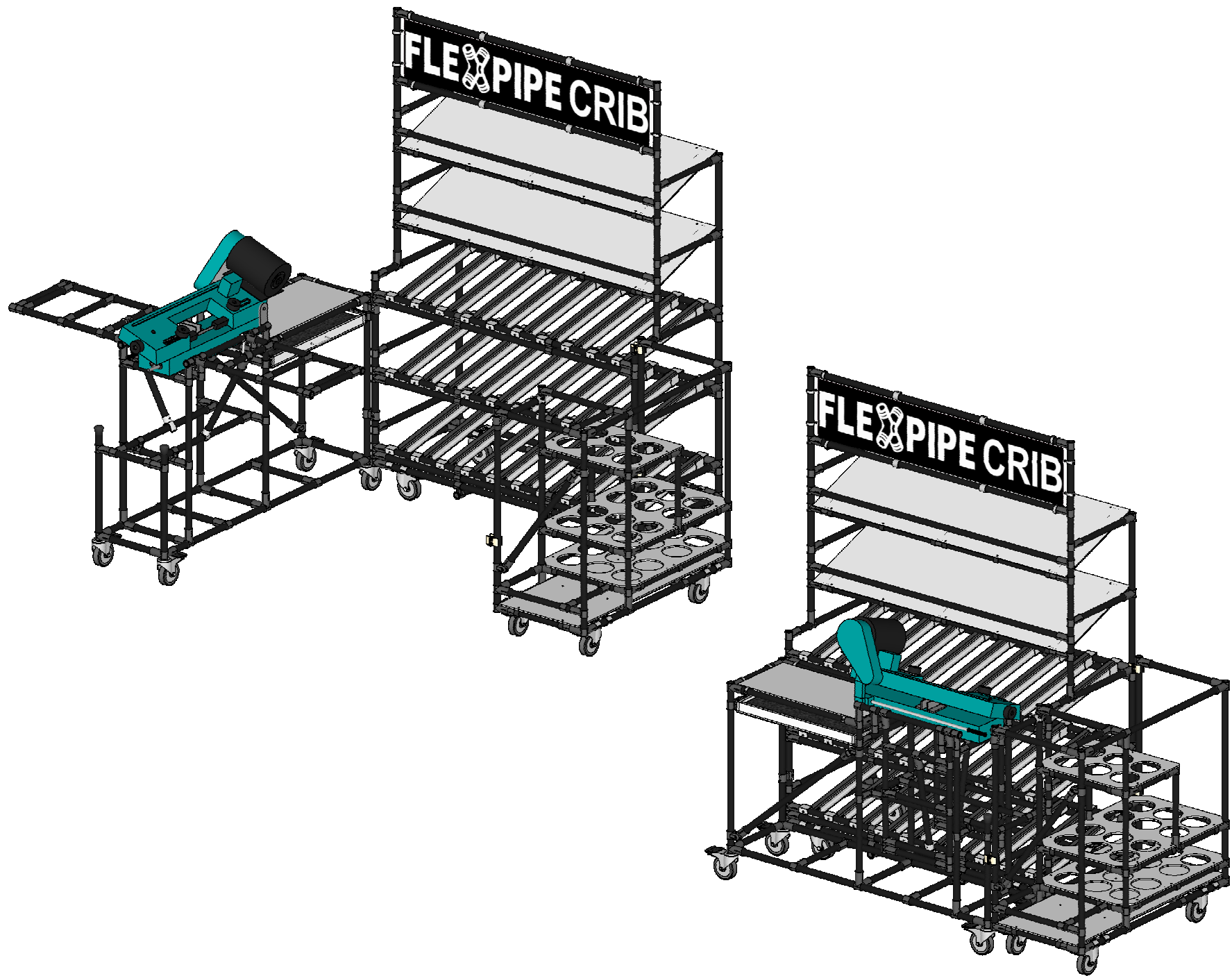


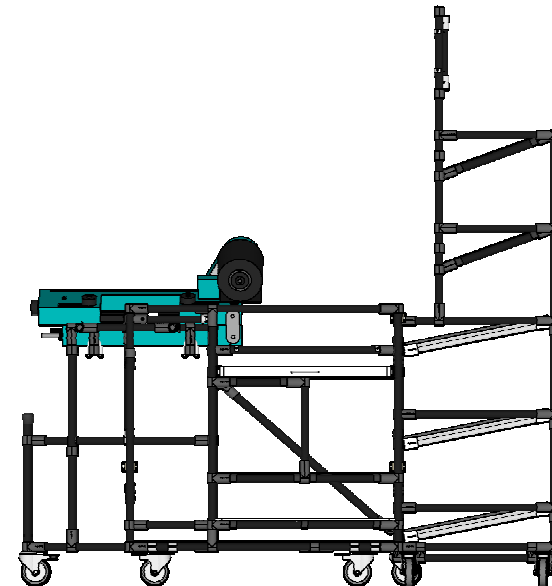
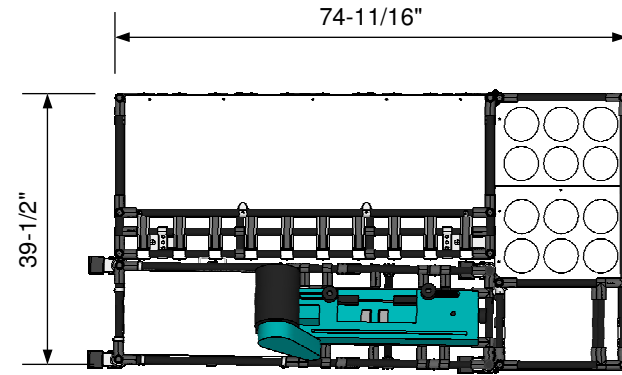
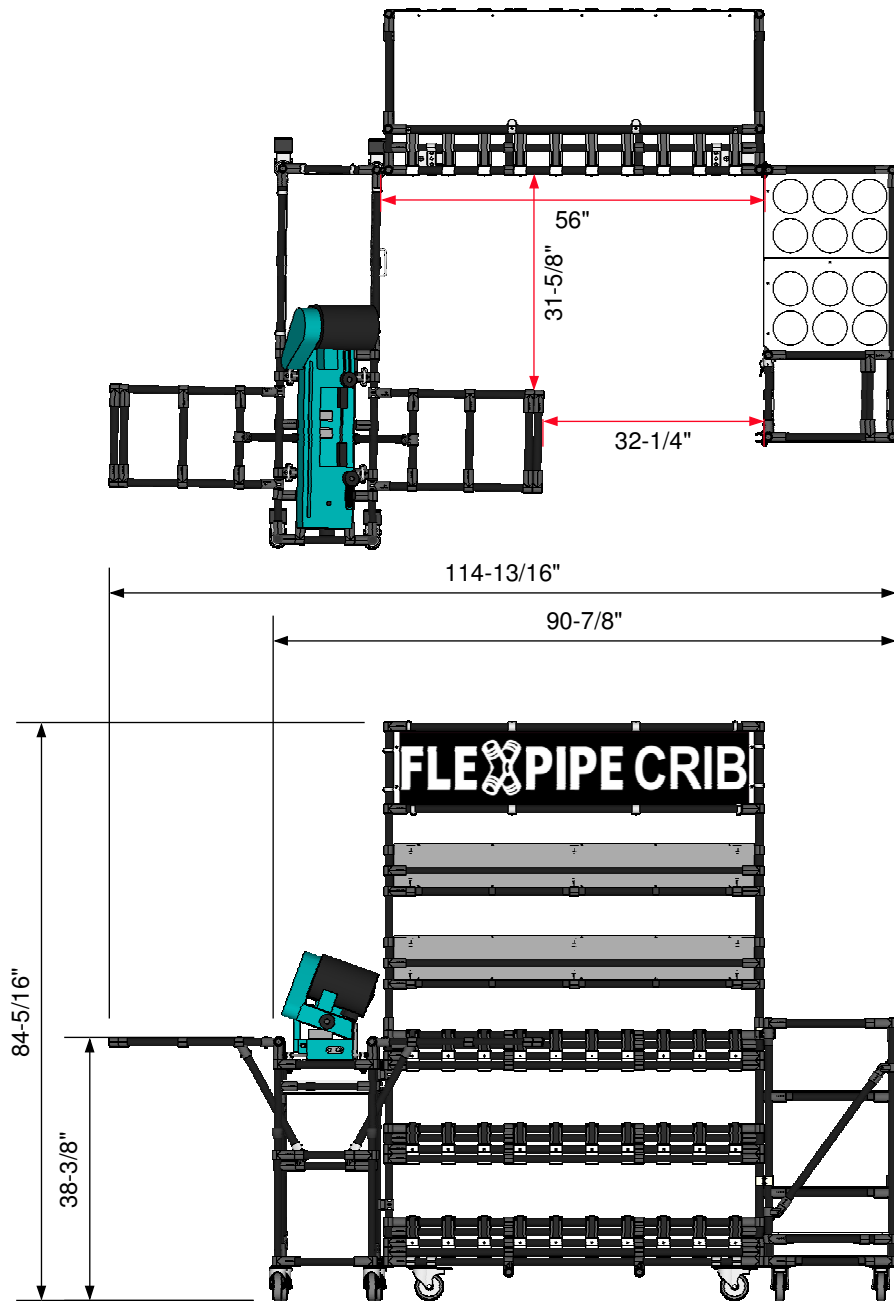


CLIENT
FLEXPipe INC.

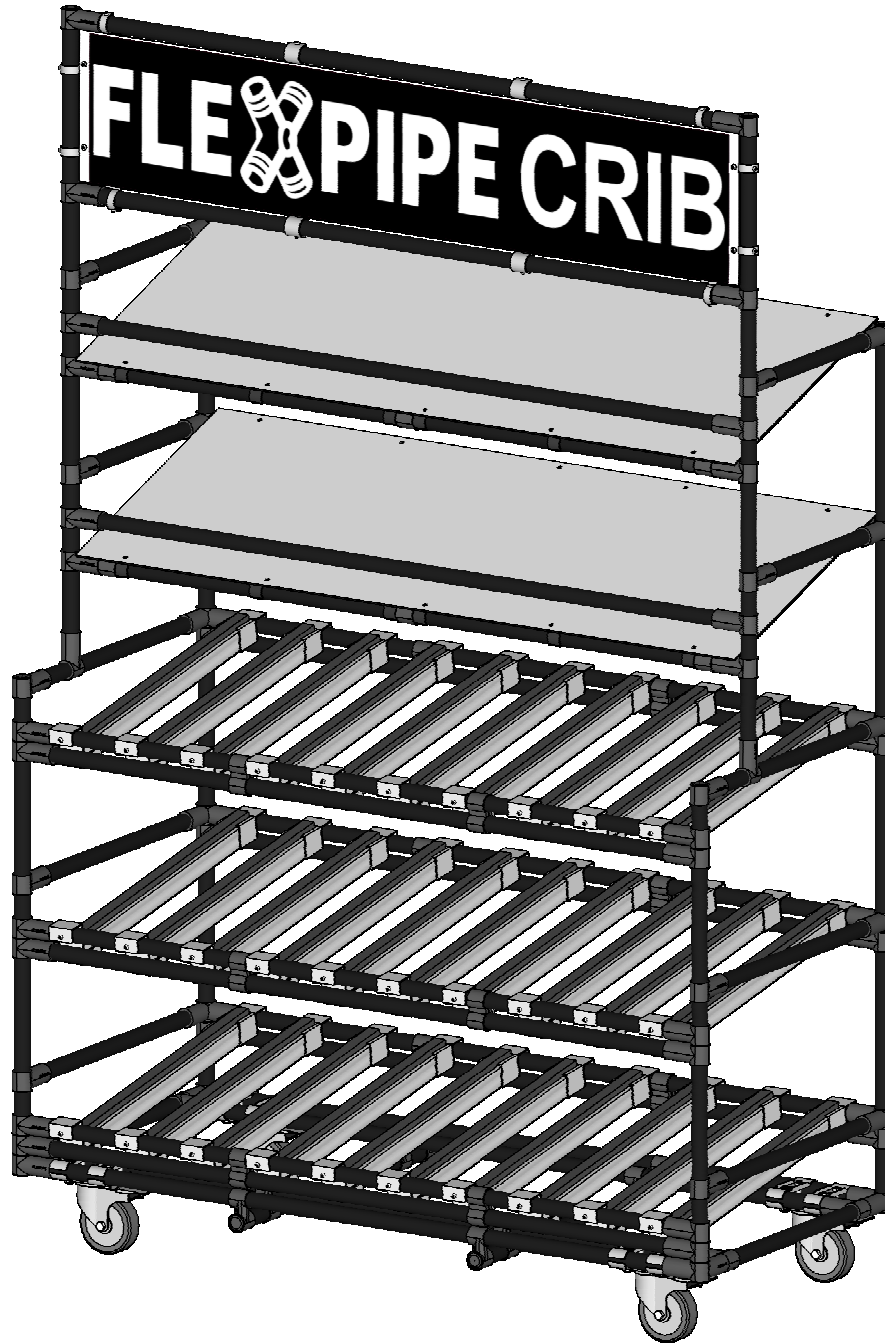
FLEXPipe
PROJECT NAME
CRIB

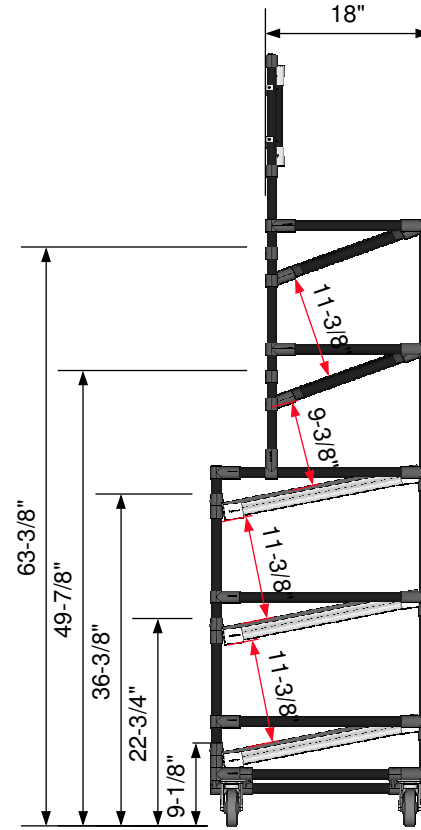
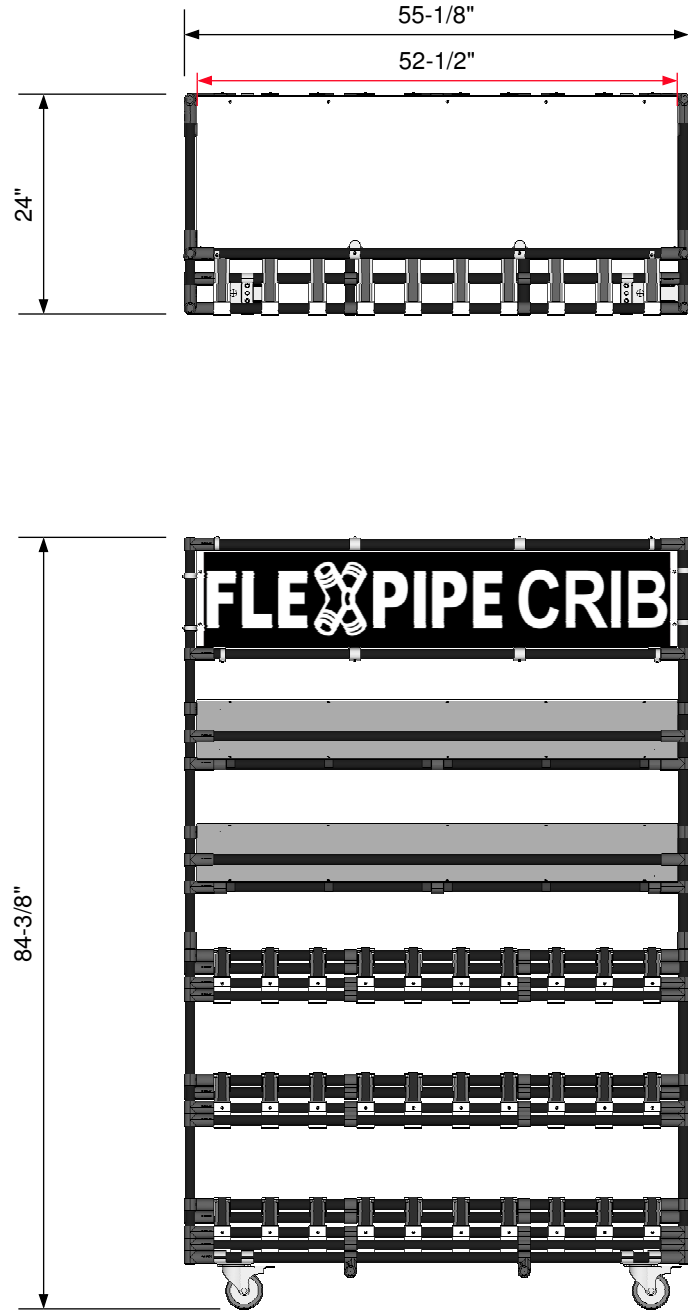
DRAWN BY :
J.HOME
PROJECT MANAGER :
X
LAST UPDATED ON
21-01-2020

KIT-CRIB



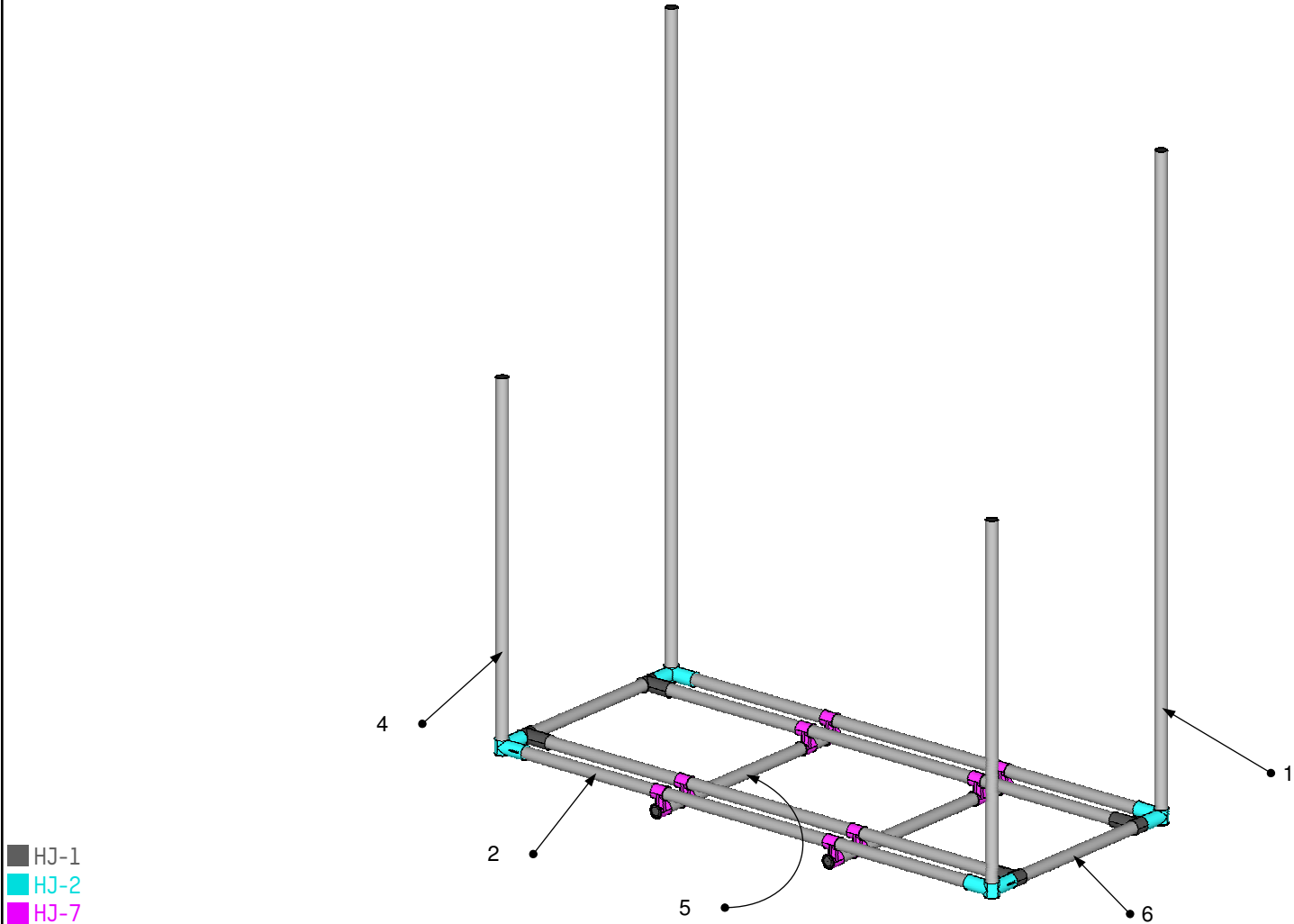
PART #	QTY
AI-CENTER	4
AI-CORNER	4
AO-SHIM	36
AP-ICAP	14
F-A85/8	100
F-LN1032	4
F-MS1032-3/4	4
F-SF81	100
H-1	116
H-13	24
H-2	14
H-3	14
H-7	16
M6-25B	106
M6-N	106
M8-35B	16
M8-N	16
R40-DS	30
R40-MS	30
W-4PSB	4
WF-LOW	8
WF-UP	8
EP-96-BK	26
R40-RT96	8
D-ALUW-481/8	0.5
FLEX-SIGN	1





Nb.	Description	Length (In)	Quantity		Nb.	Description	Length (In)	Quantity		Nb.	Description	Length (In)	Quantity
1	EP-96-BK	61 1/4	2		5	EP-96-BK	24	2		9	EP-96-BK	10 3/4	2
2	EP-96-BK	51 1/4	24		6	EP-96-BK	20	8		10	R40-RT96	21 5/8	30
3	EP-96-BK	44 1/4	2		7	EP-96-BK	15 1/16	6					
4	EP-96-BK	34 1/4	2		8	EP-96-BK	14	4					

STEP 1



- HJ-1
- HJ-2
- HJ-7
- HJ-13
- AI-CENTER

CLIENT

FLEXPIPE INC.

X

FLEXPIPE

PROJECT NAME

PRODUCT STORE

DRAWN BY :

J.HOME

PROJECT MANAGER :

X

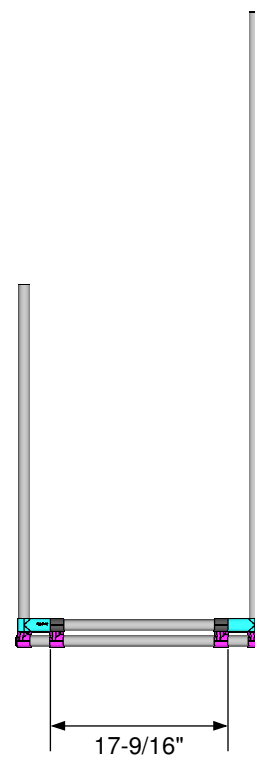
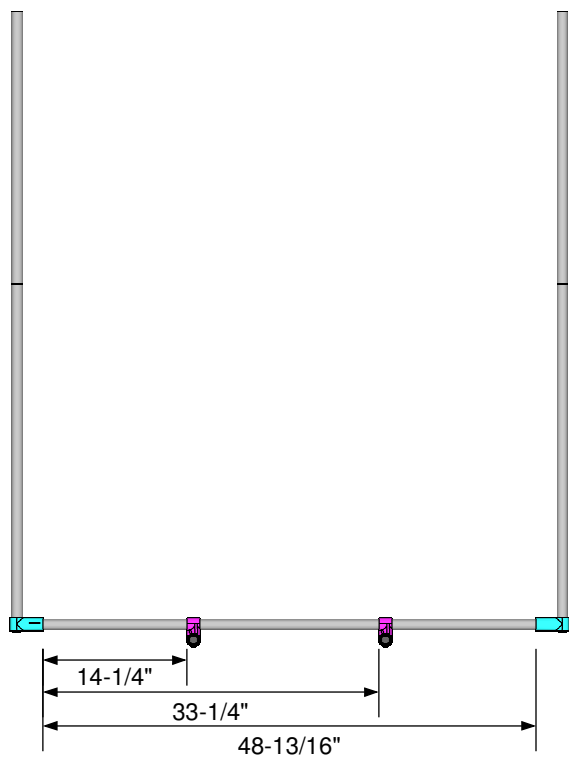
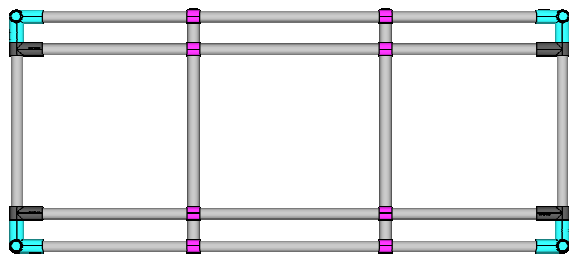
LAST UPDATED ON

21-01-2020

FL-FC01

03

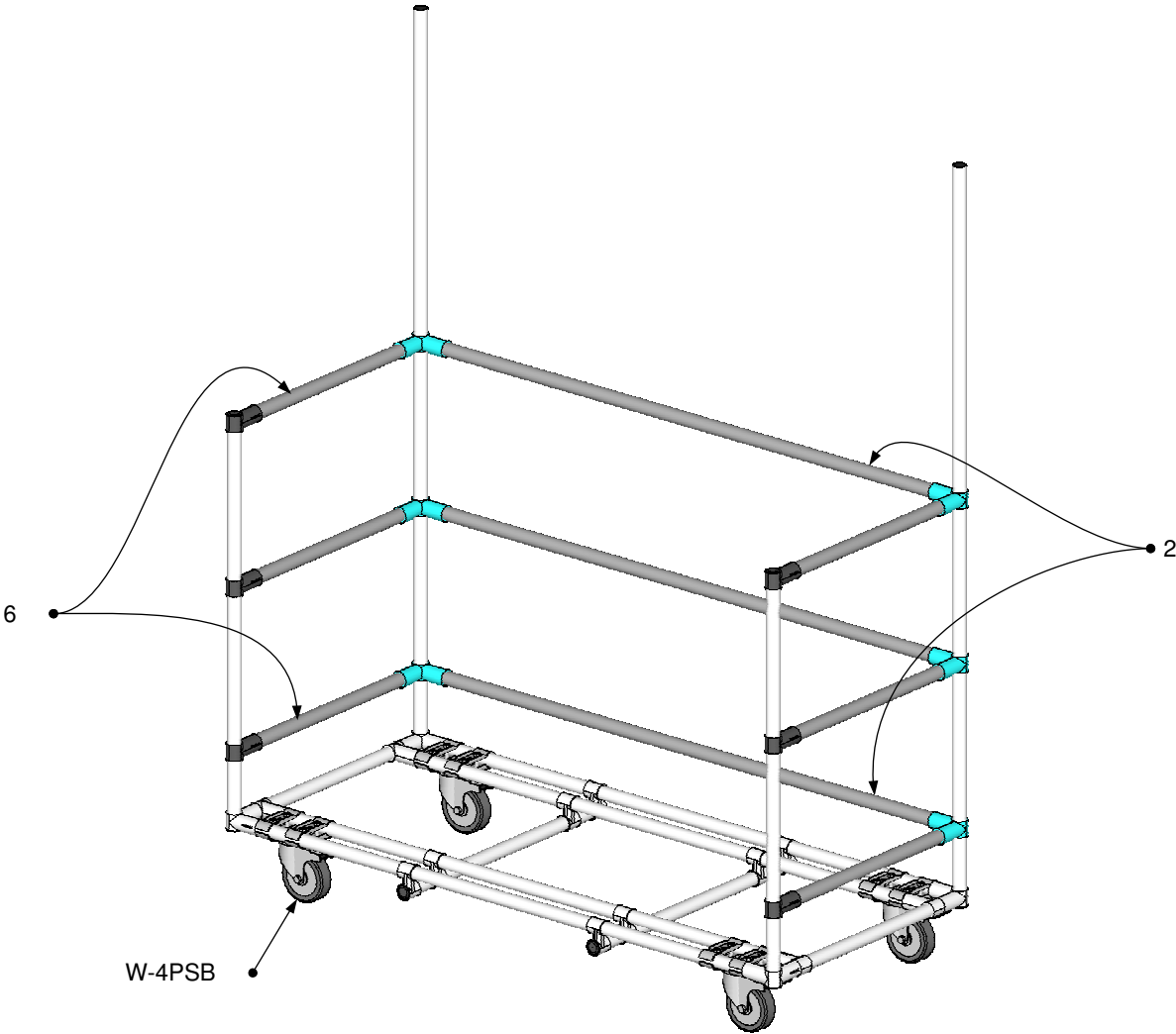
STEP 1



CLIENT		FLEXPIPE INC.	
FLEXPIPE		X	
PROJECT NAME		PRODUCT STORE	
DRAWN BY :		LAST UPDATED ON	
J.HOME		21-01-2020	
PROJECT MANAGER :			
X			
FL-FC01			
03A			

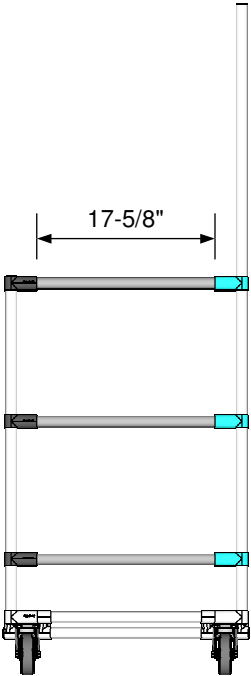
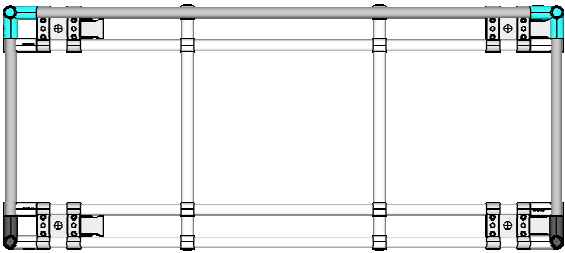
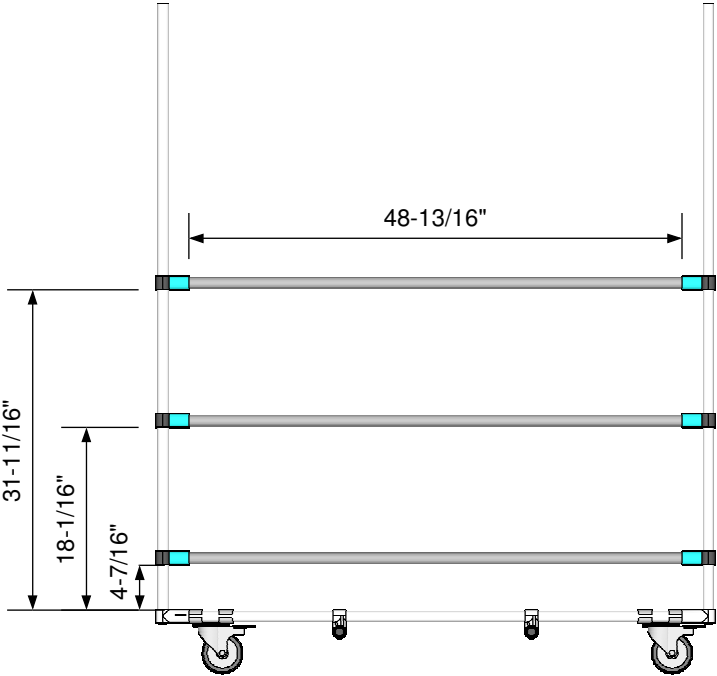
Nb.	Description	Length (In)	Quantity		Nb.	Description	Length (In)	Quantity		Nb.	Description	Length (In)	Quantity
1	EP-96-BK	61 1/4	2		5	EP-96-BK	24	2		9	EP-96-BK	10 3/4	2
2	EP-96-BK	51 1/4	24		6	EP-96-BK	20	8		10	R40-RT96	21 5/8	30
3	EP-96-BK	44 1/4	2		7	EP-96-BK	15 1/16	6					
4	EP-96-BK	34 1/4	2		8	EP-96-BK	14	4					

STEP 2



- HJ-1
- HJ-2
- HJ-7
- HJ-13
- AI-CENTER

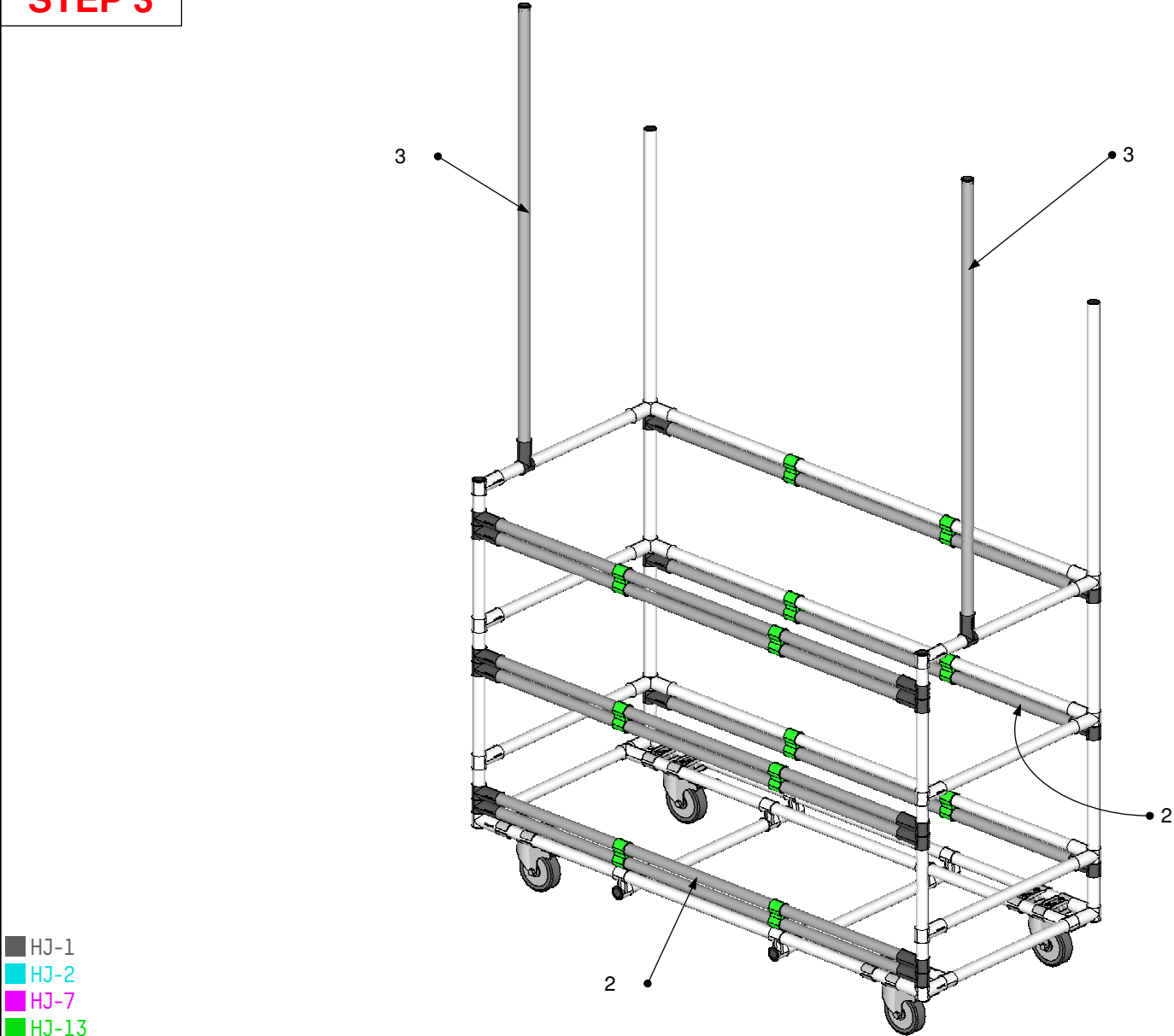
STEP 2



CLIENT		FLEXPIPE INC.	
FLEXPIPE		X	
PROJECT NAME		PRODUCT STORE	
DRAWN BY :		LAST UPDATED ON	
J.HOME		21-01-2020	
PROJECT MANAGER :			
X			
FL-FC01			
04A			

Nb.	Description	Length (In)	Quantity		Nb.	Description	Length (In)	Quantity		Nb.	Description	Length (In)	Quantity
1	EP-96-BK	61 1/4	2		5	EP-96-BK	24	2		9	EP-96-BK	10 3/4	2
2	EP-96-BK	51 1/4	24		6	EP-96-BK	20	8		10	R40-RT96	21 5/8	30
3	EP-96-BK	44 1/4	2		7	EP-96-BK	15 1/16	6					
4	EP-96-BK	34 1/4	2		8	EP-96-BK	14	4					

STEP 3



- HJ-1
- HJ-2
- HJ-7
- HJ-13
- AI-CENTER

CLIENT

FLEXPIPE INC.

X

FLEXPIPE

PROJECT NAME

PRODUCT STORE

DRAWN BY :

J.HOME

PROJECT MANAGER :

X

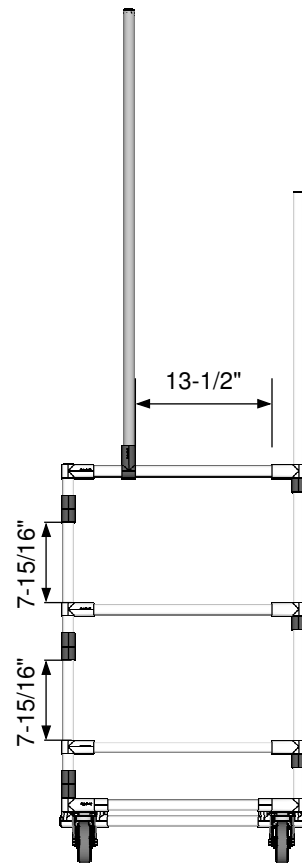
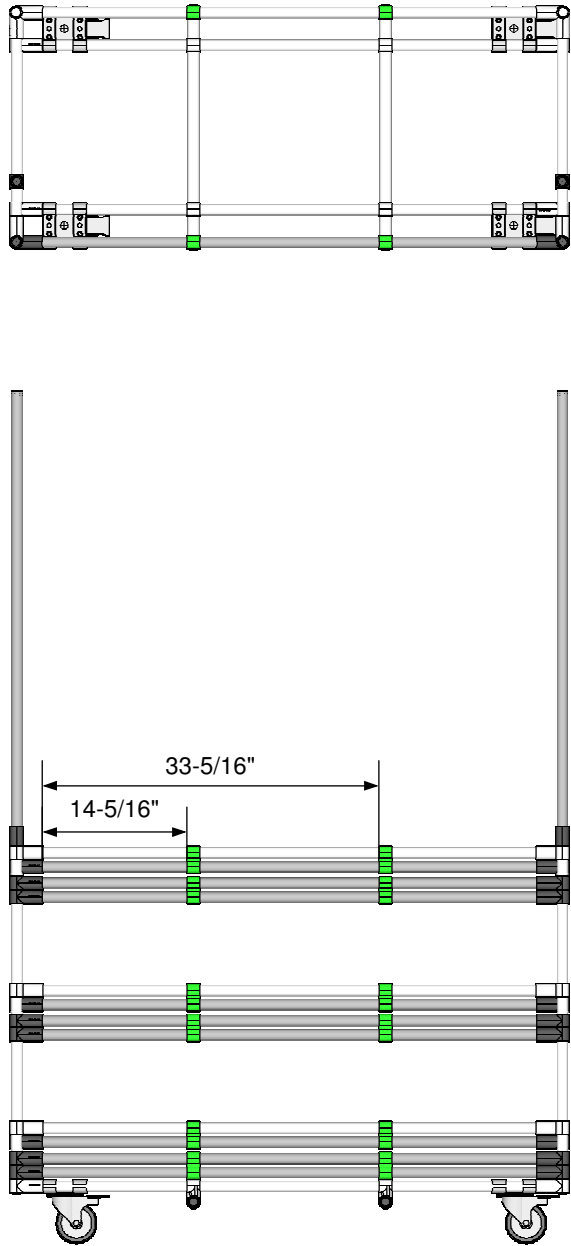
LAST UPDATED ON

21-01-2020

FL-FC01

05

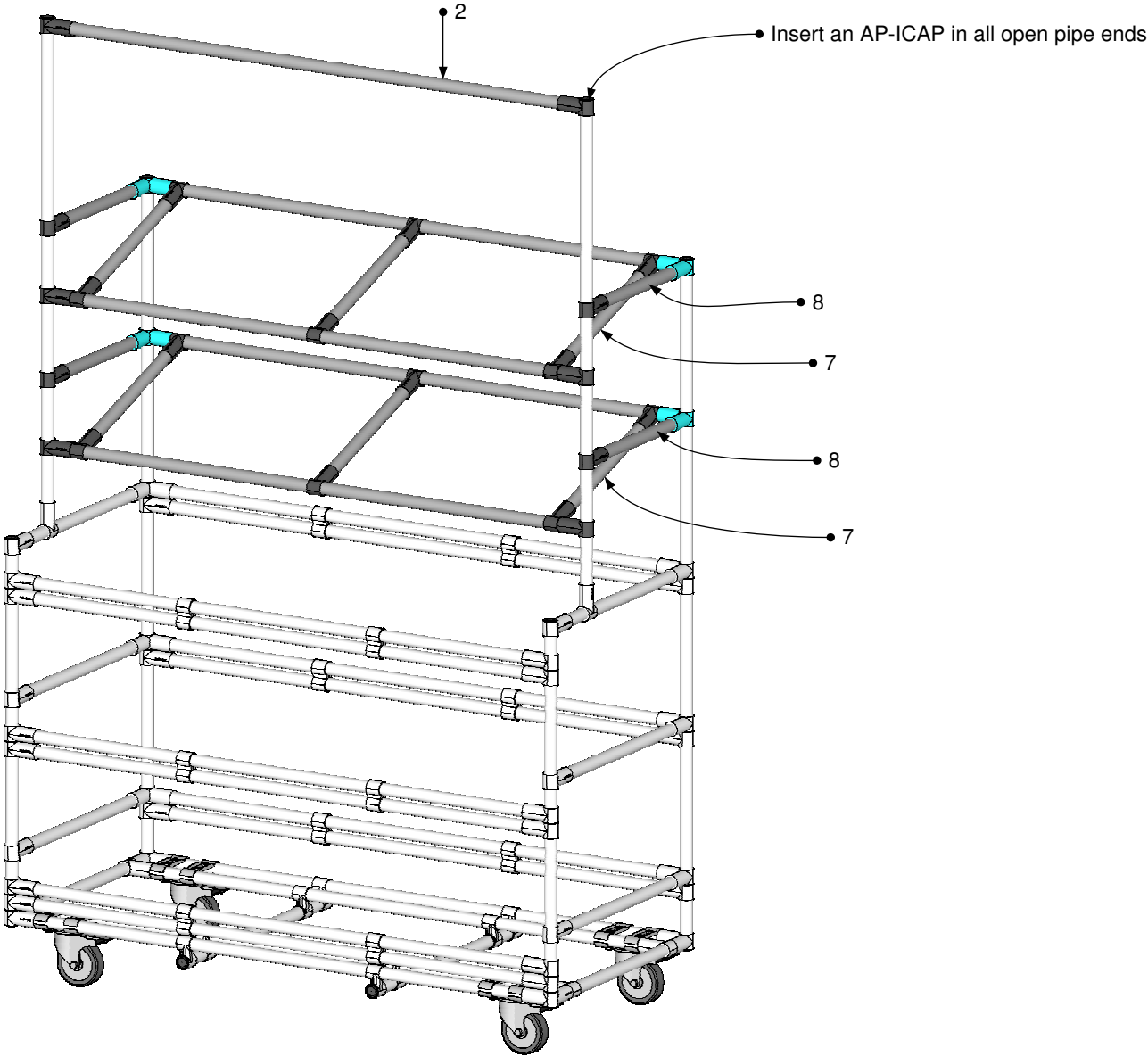
STEP 3



CLIENT		FLEXPIPE INC.	
DRAWN BY :		PROJECT NAME	
J.HOME		PRODUCT STORE	
PROJECT MANAGER :		LAST UPDATED ON	
X		21-01-2020	
FL-FC01		05A	

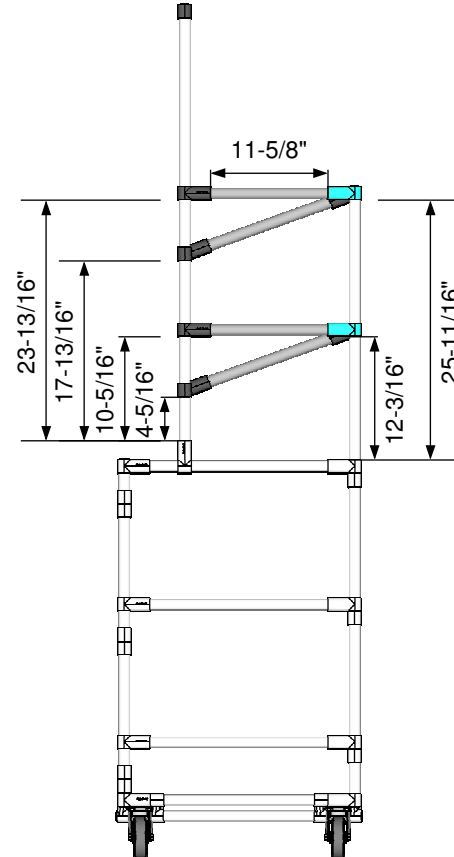
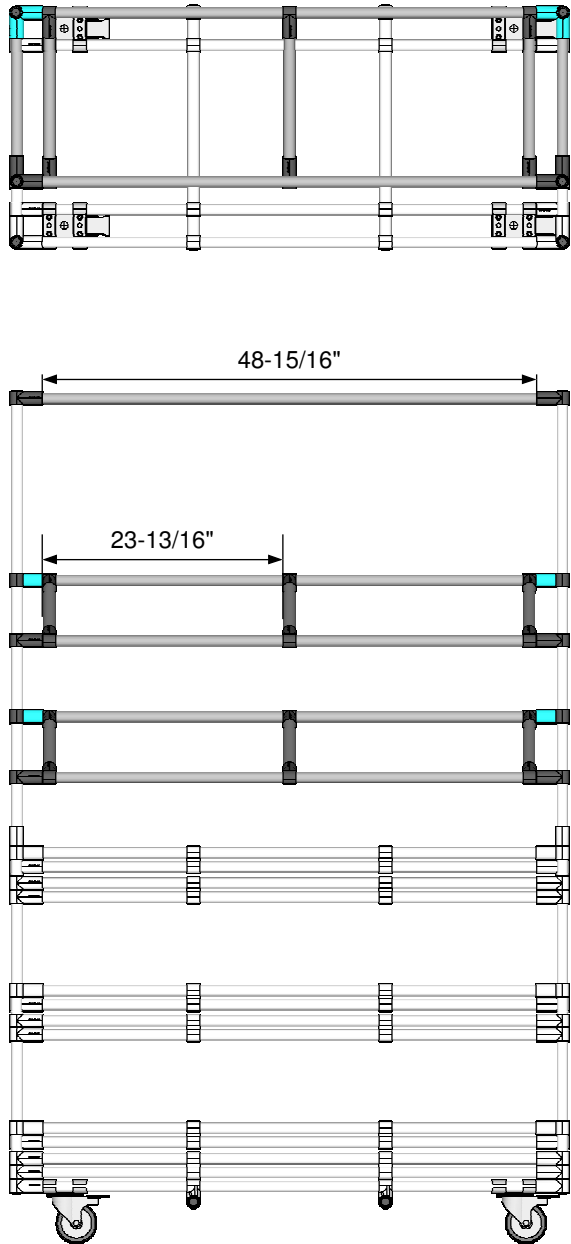
Nb.	Description	Length (In)	Quantity	Nb.	Description	Length (In)	Quantity	Nb.	Description	Length (In)	Quantity
1	EP-96-BK	61 1/4	2	5	EP-96-BK	24	2	9	EP-96-BK	10 3/4	2
2	EP-96-BK	51 1/4	24	6	EP-96-BK	20	8	10	R40-RT96	21 5/8	30
3	EP-96-BK	44 1/4	2	7	EP-96-BK	15 1/16	6				
4	EP-96-BK	34 1/4	2	8	EP-96-BK	14	4				

STEP 4



- HJ-1
- HJ-2
- HJ-7
- HJ-13
- AI-CENTER

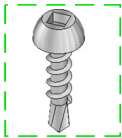
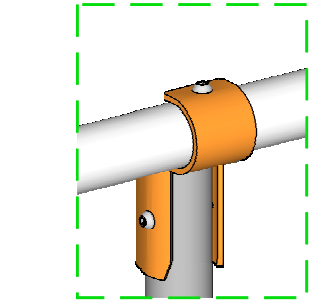
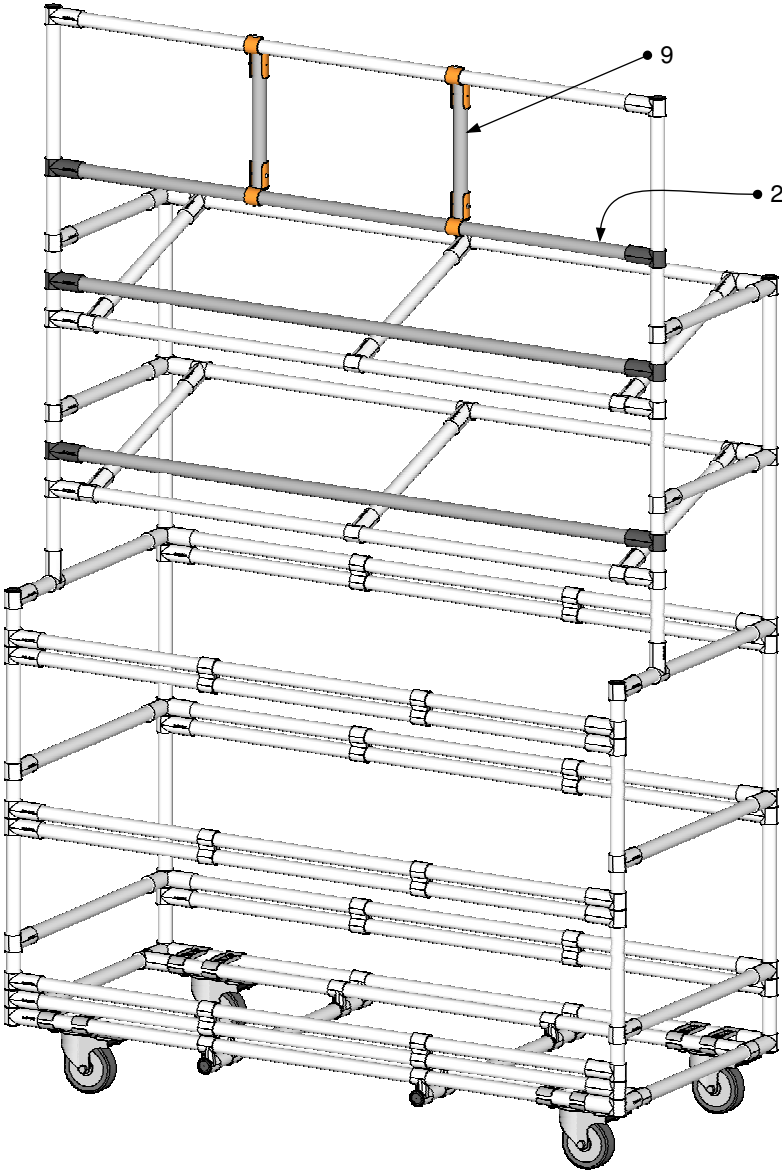
STEP 4



CLIENT		FLEXPIPE INC.	
PROJECT NAME		PRODUCT STORE	
DRAWN BY :		X	
J.HOME		X	
PROJECT MANAGER :		LAST UPDATED ON	
X		21-01-2020	
FL-FC01		06A	

Nb.	Description	Length (In)	Quantity	Nb.	Description	Length (In)	Quantity	Nb.	Description	Length (In)	Quantity
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2	EP-96-BK	51 1/4	24	6	EP-96-BK	20	8	10	R40-RT96	21 5/8	30
3	EP-96-BK	44 1/4	2	7	EP-96-BK	15 1/16	6				
4	EP-96-BK	34 1/4	2	8	EP-96-BK	14	4				

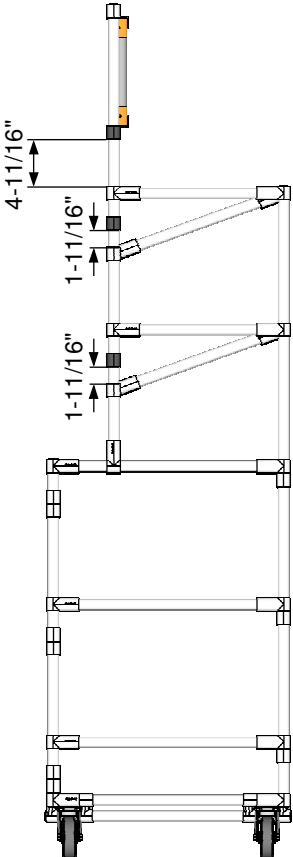
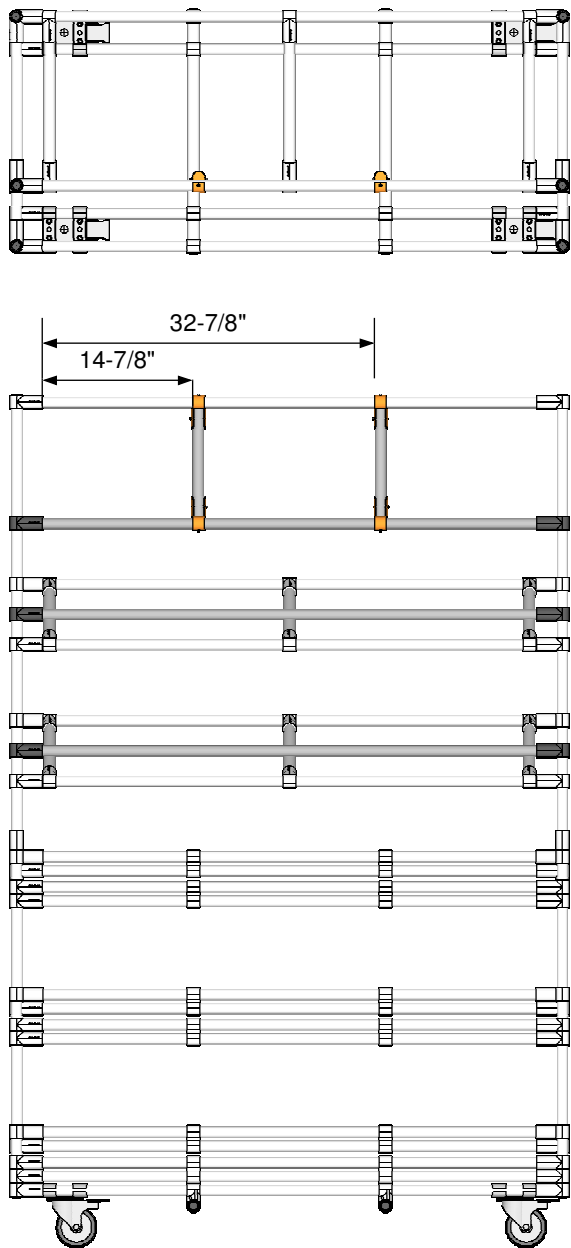
STEP 5



Secure the conveyor mounts in place with F-A81: Round head 1" self-drilling screw

- HJ-1
- HJ-2
- HJ-7
- HJ-13
- AI-CENTER

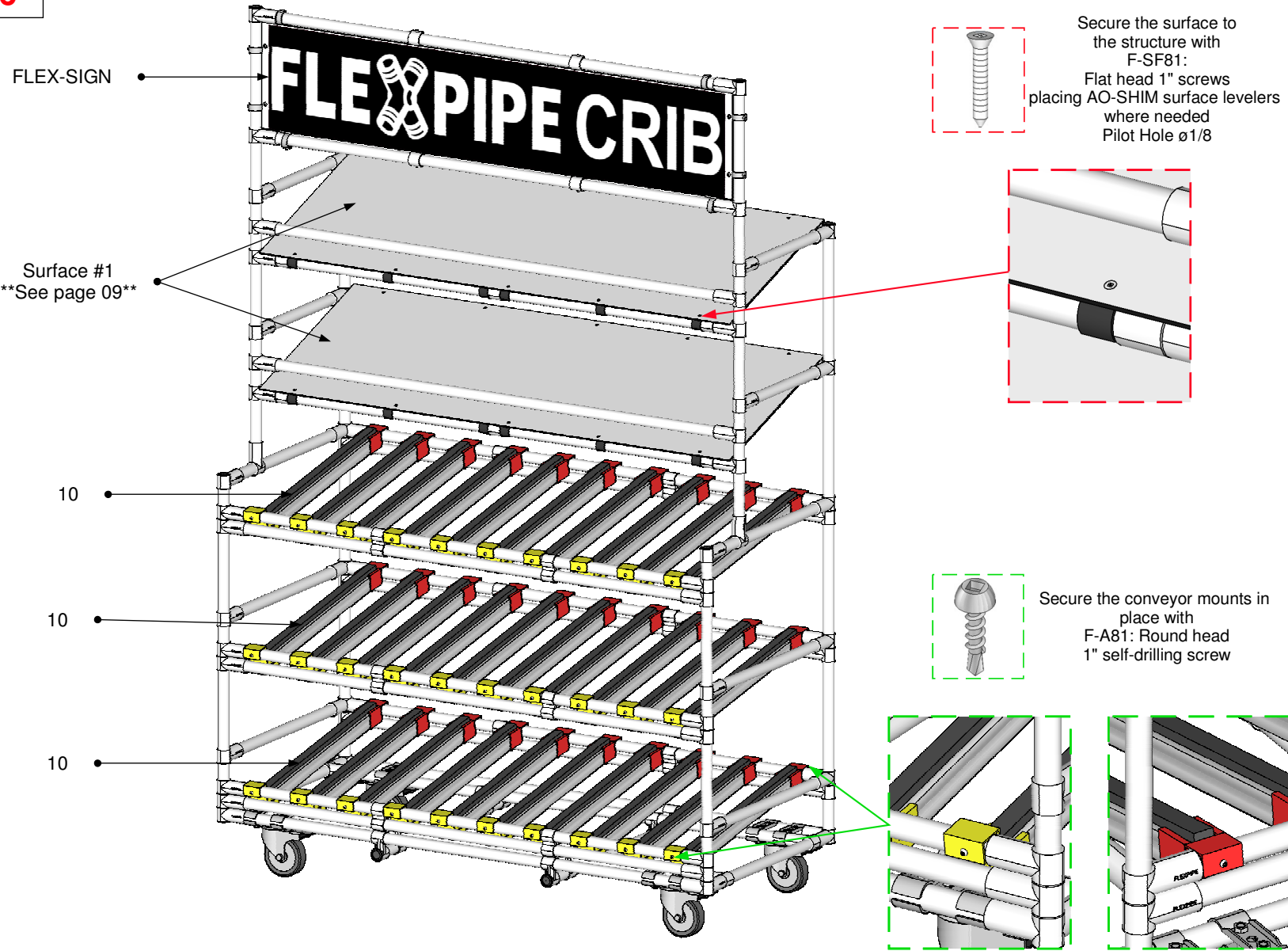
STEP 5



DRAWN BY : J.HOME PROJECT MANAGER : X	FLEXPIPE PROJECT NAME PRODUCT STORE	CLIENT	X
		FLEXPIPE INC.	
FL-FC01		07A	

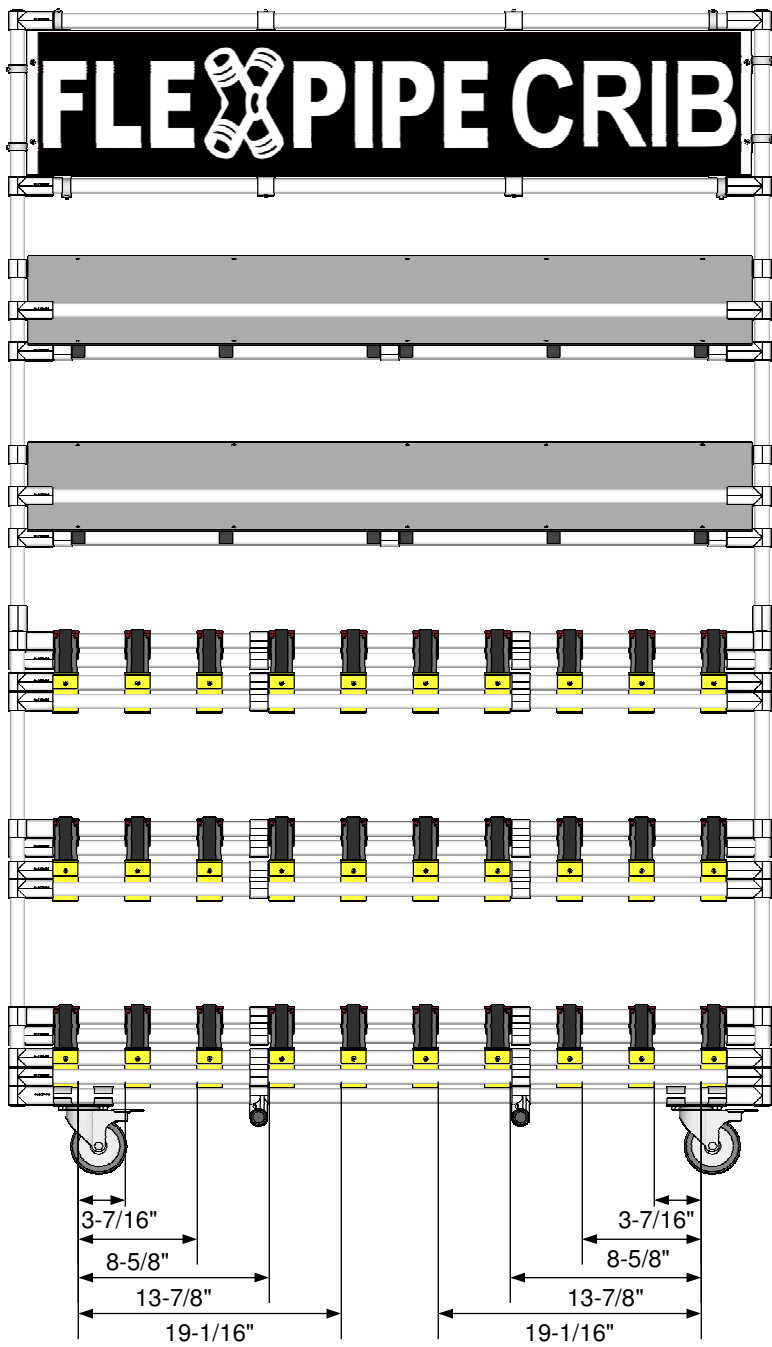
Nb.	Description	Length (In)	Quantity	Nb.	Description	Length (In)	Quantity	Nb.	Description	Length (In)	Quantity
1	EP-96-BK	61 1/4	2	5	EP-96-BK	24	2	9	EP-96-BK	10 3/4	2
2	EP-96-BK	51 1/4	24	6	EP-96-BK	20	8	10	R40-RT96	21 5/8	30
3	EP-96-BK	44 1/4	2	7	EP-96-BK	15 1/16	6				
4	EP-96-BK	34 1/4	2	8	EP-96-BK	14	4				

STEP 6



R40-MS
R40-DS

STEP 6



DRAWN BY : J.HOME
PROJECT NAME :
PROJECT MANAGER :
LAST UPDATED ON :
X

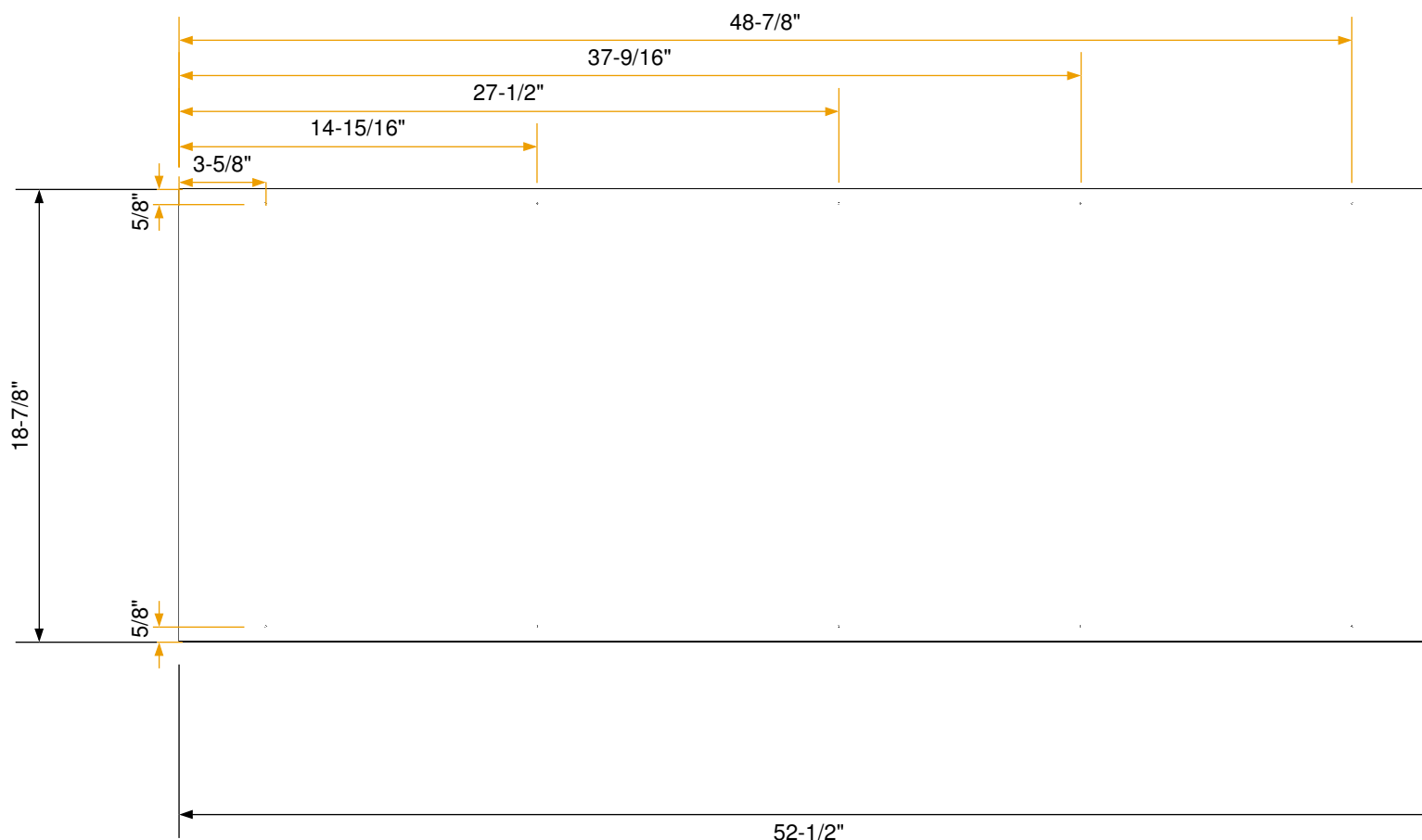
CLIENT
FLEXPIPE INC.
X

FLEXPIPE
PROJECT NAME
PRODUCT STORE

FL-FC01
08A

SURFACE

Nb.	Description	Length (In)	Quantity
1	D-ALUW-481/8	52 1/2 x 18 7/8	2
2	FLEX-SIGN	52 1/2 x 10 1/2	1



■ DIMS. TO CENTER OF HOLE

CLIENT
FLEXPIPE INC.

FLEXPIPE
PROJECT NAME
PRODUCT STORE

DRAWN BY :
J.HOME
PROJECT MANAGER :
X
LAST UPDATED ON
21-01-2020

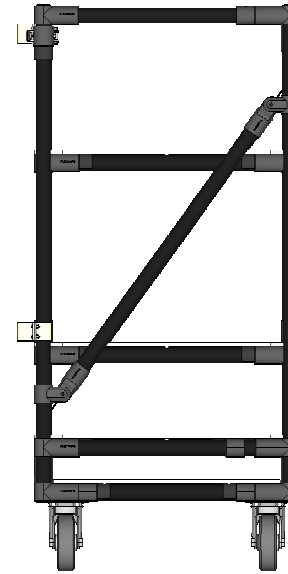
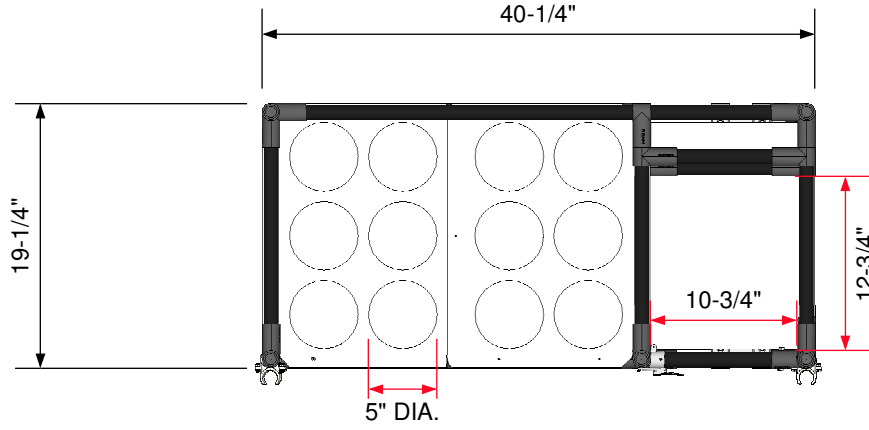
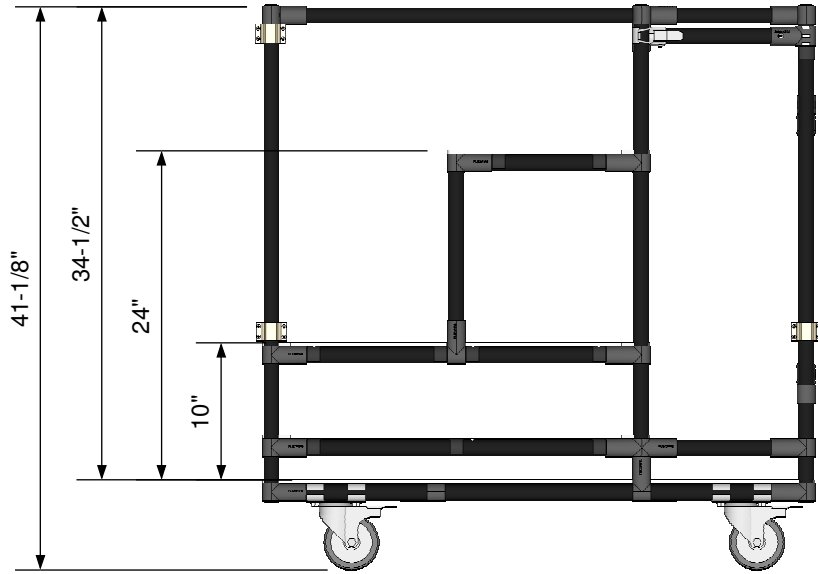
FL-FC01

09

HJ-1	HJ-2	HJ-7
HJ-13	W-4PSB	
AP-ICAP		

PART #	QTY
AC-STRAP	1
AO-CLIP	6
AO-SHIM	39
AP-HINGE	1
AP-ICAP	9
F-A85/8	100
F-LN1032	1
F-LN632	12
F-MS1032-11/2	1
F-MS632-1/2	12
F-SF81	100
H-1	40
H-12	2
H-2	23
H-3	21
H-4	1
H-5	4
H-6	4
M6-25B	72
M6-N	72
M8-35B	16
M8-N	16
W-4PSB	4
WF-LOW	8
WF-UP	8
EP-96-BK	9
D-HDPEW-481/4	0.25
HDPE-CRIB	1

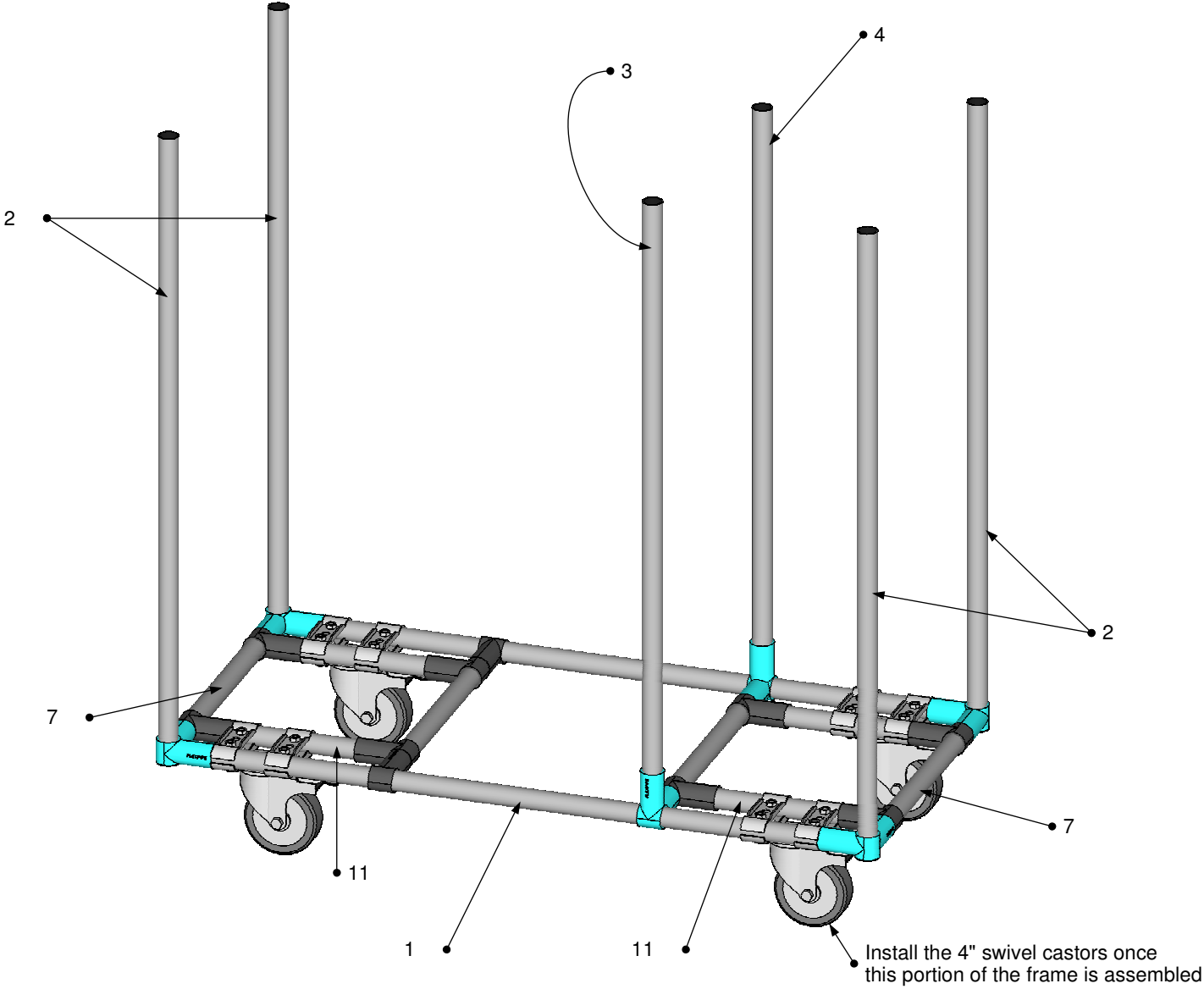




FLEXPIPE PROJECT NAME PIPE KITTING RACK		CLIENT X
DRAWN BY : J.HOME	PROJECT MANAGER : X	LAST UPDATED ON 21-01-2020
FL-FC02		
02		

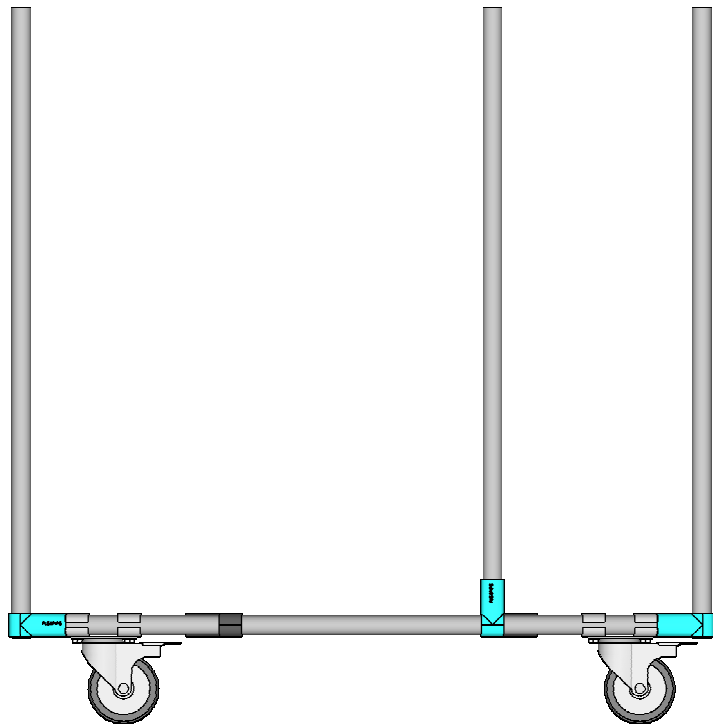
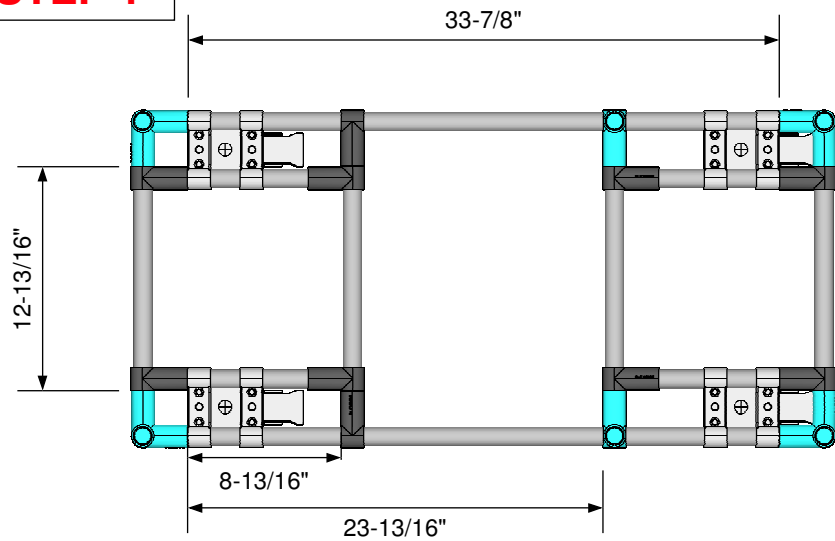
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1	EP-96-BK	36 1/4	3		5	EP-96-BK	24 1/4	4		9	EP-96-BK	10 3/4	2
2	EP-96-BK	36	4		6	EP-96-BK	23 5/16	1		10	EP-96-BK	10	1
3	EP-96-BK	34	1		7	EP-96-BK	15 1/4	14		11	EP-96-BK	9 1/4	7
4	EP-96-BK	32	1		8	EP-96-BK	13 1/4	2					

STEP 1

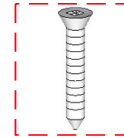
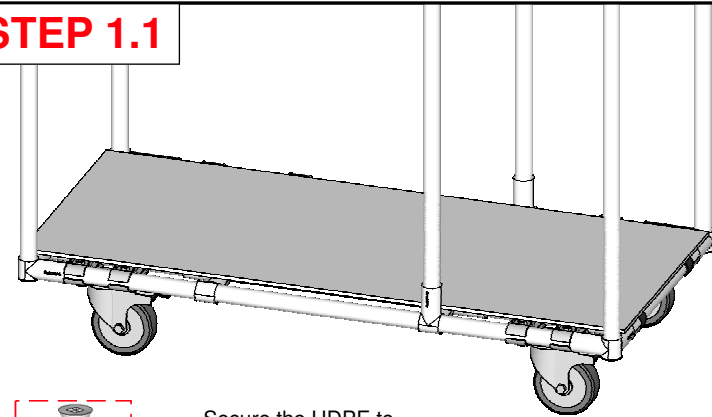


- HJ-1
- HJ-2
- HJ-3
- HJ-6
- HJ-12

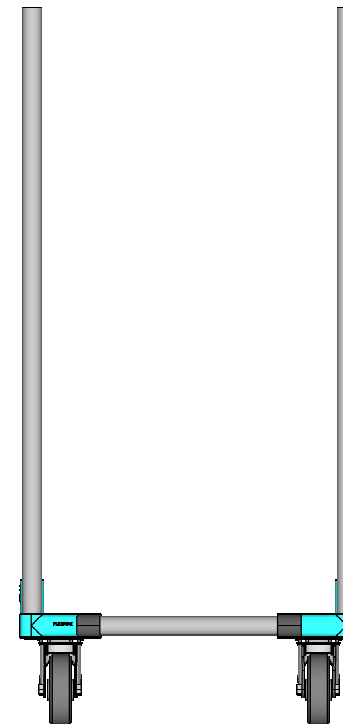
STEP 1



STEP 1.1



Secure the HDPE to
the structure with
F-SF81:
Flat head 1" screws
Pilot Hole $\varnothing 1/8$



CLIENT

FLEXPIPE

PROJECT NAME

PIPE KITTING RACK

DRAWN BY :

J.HOME

PROJECT MANAGER :

X

LAST UPDATED ON

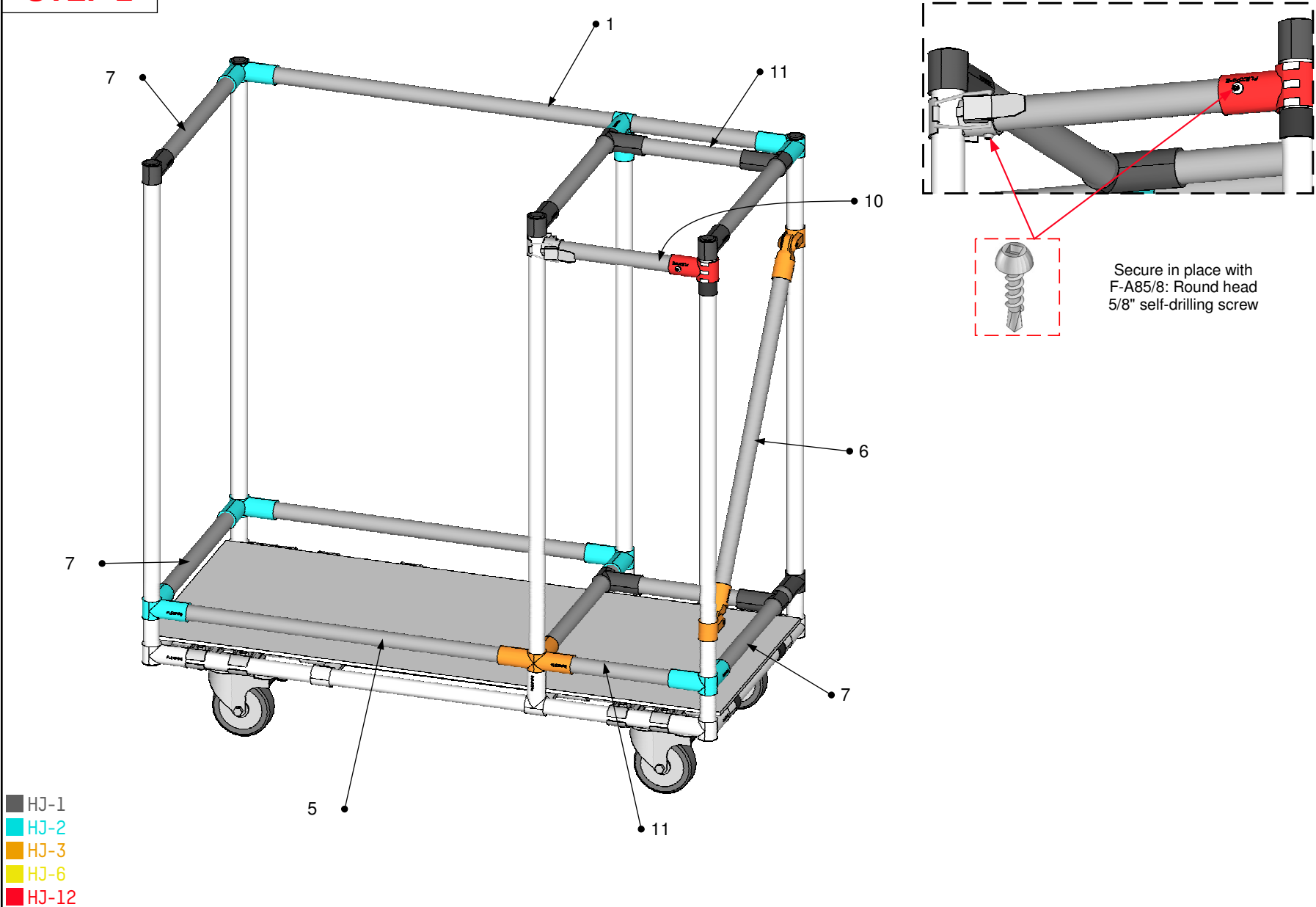
21-01-2020

FL-FC02

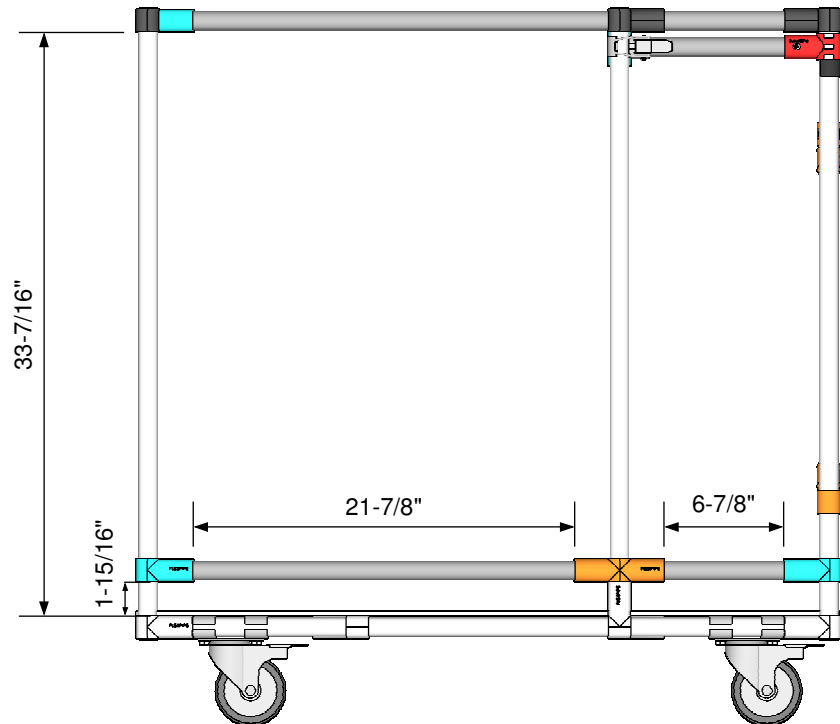
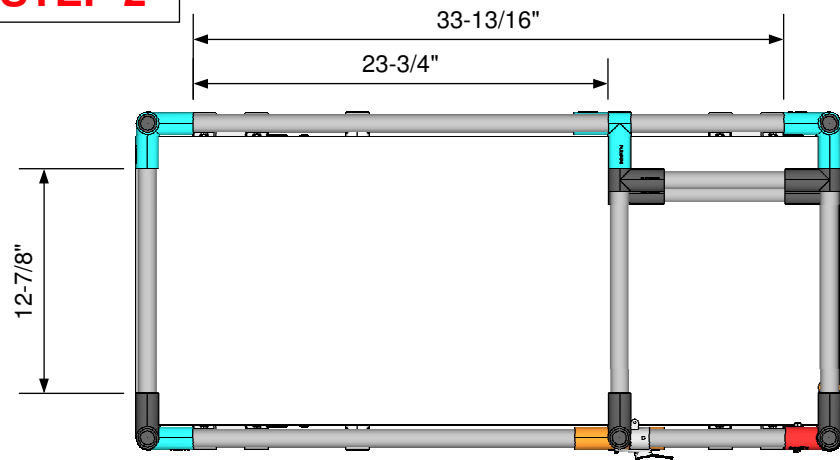
03A

Nb.	Description	Length (In)	Quantity	Nb.	Description	Length (In)	Quantity	Nb.	Description	Length (In)	Quantity
1	EP-96-BK	36 1/4	3	5	EP-96-BK	24 1/4	4	9	EP-96-BK	10 3/4	2
2	EP-96-BK	36	4	6	EP-96-BK	23 5/16	1	10	EP-96-BK	10	1
3	EP-96-BK	34	1	7	EP-96-BK	15 1/4	14	11	EP-96-BK	9 1/4	7
4	EP-96-BK	32	1	8	EP-96-BK	13 1/4	2				

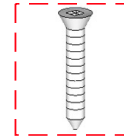
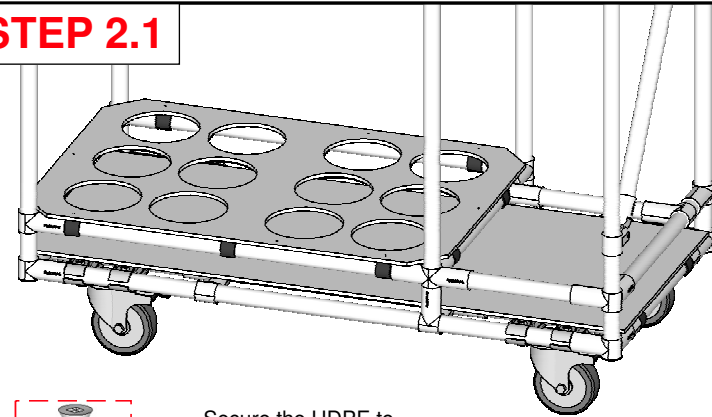
STEP 2



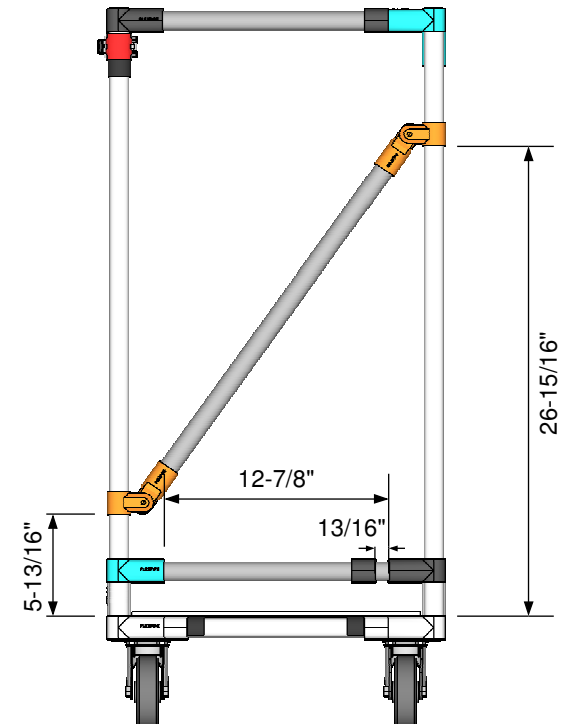
STEP 2



STEP 2.1



Secure the HDPE to the structure with
F-SF81:
Flat head 1" screws
Pilot Hole $\varnothing 1/8$



CLIENT

FLEXPIPE

PROJECT NAME
PIPE KITTING RACK

DRAWN BY :
J.HOME

PROJECT MANAGER :
X

LAST UPDATED ON
21-01-2020

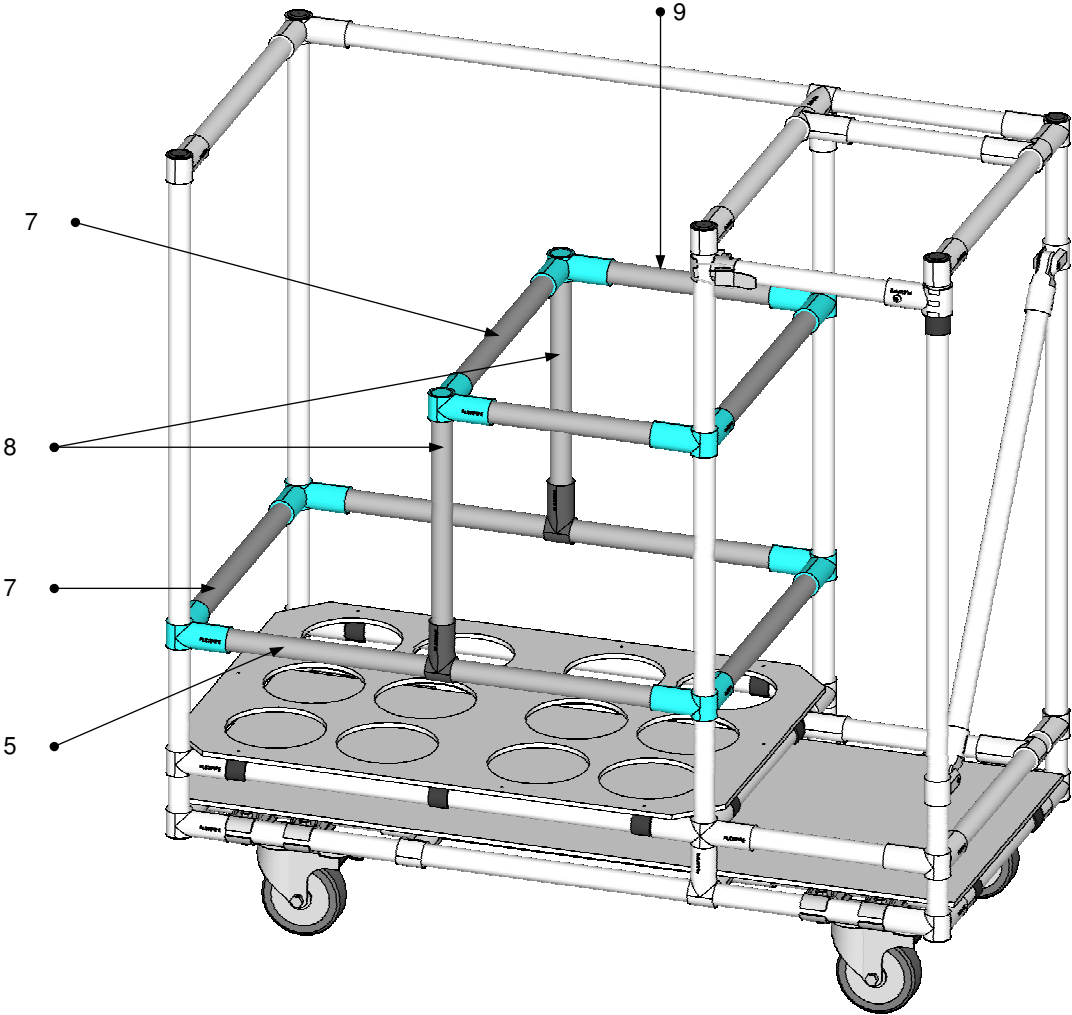
FL-FC02

04A

FLEXPIPE INC.

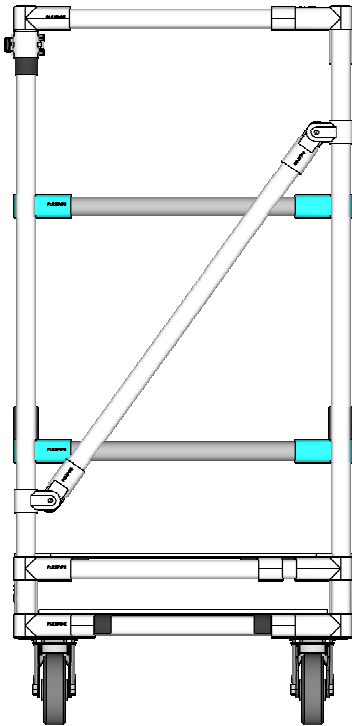
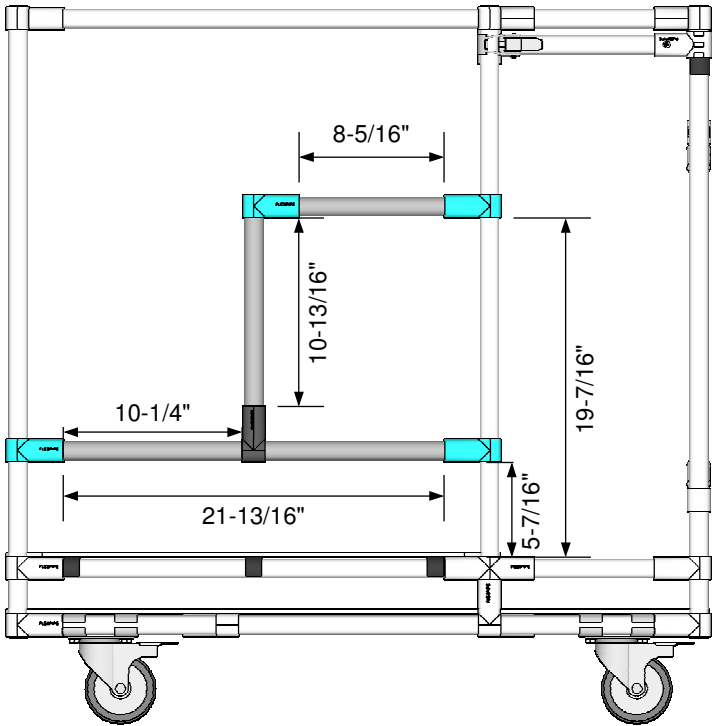
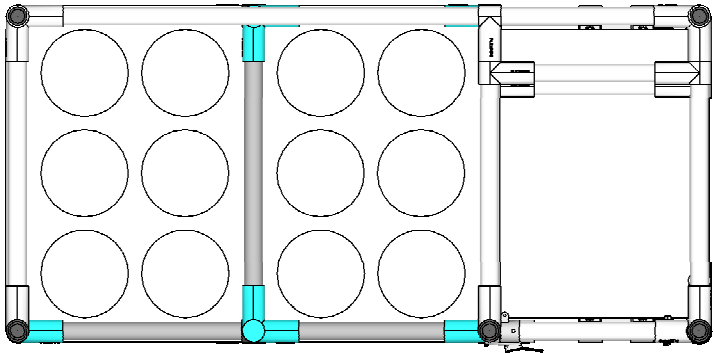
Nb.	Description	Length (In)	Quantity		Nb.	Description	Length (In)	Quantity		Nb.	Description	Length (In)	Quantity
1	EP-96-BK	36 1/4	3		5	EP-96-BK	24 1/4	4		9	EP-96-BK	10 3/4	2
2	EP-96-BK	36	4		6	EP-96-BK	23 5/16	1		10	EP-96-BK	10	1
3	EP-96-BK	34	1		7	EP-96-BK	15 1/4	14		11	EP-96-BK	9 1/4	7
4	EP-96-BK	32	1		8	EP-96-BK	13 1/4	2					

STEP 3



- HJ-1
- HJ-2
- HJ-3
- HJ-6
- HJ-12

STEP 3



CLIENT

FLEXPIPE INC.

FLEXPIPE

PROJECT NAME

PIPE KITTING RACK

DRAWN BY :

J.HOME

PROJECT MANAGER :

X

LAST UPDATED ON

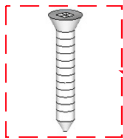
21-01-2020

FL-FC02

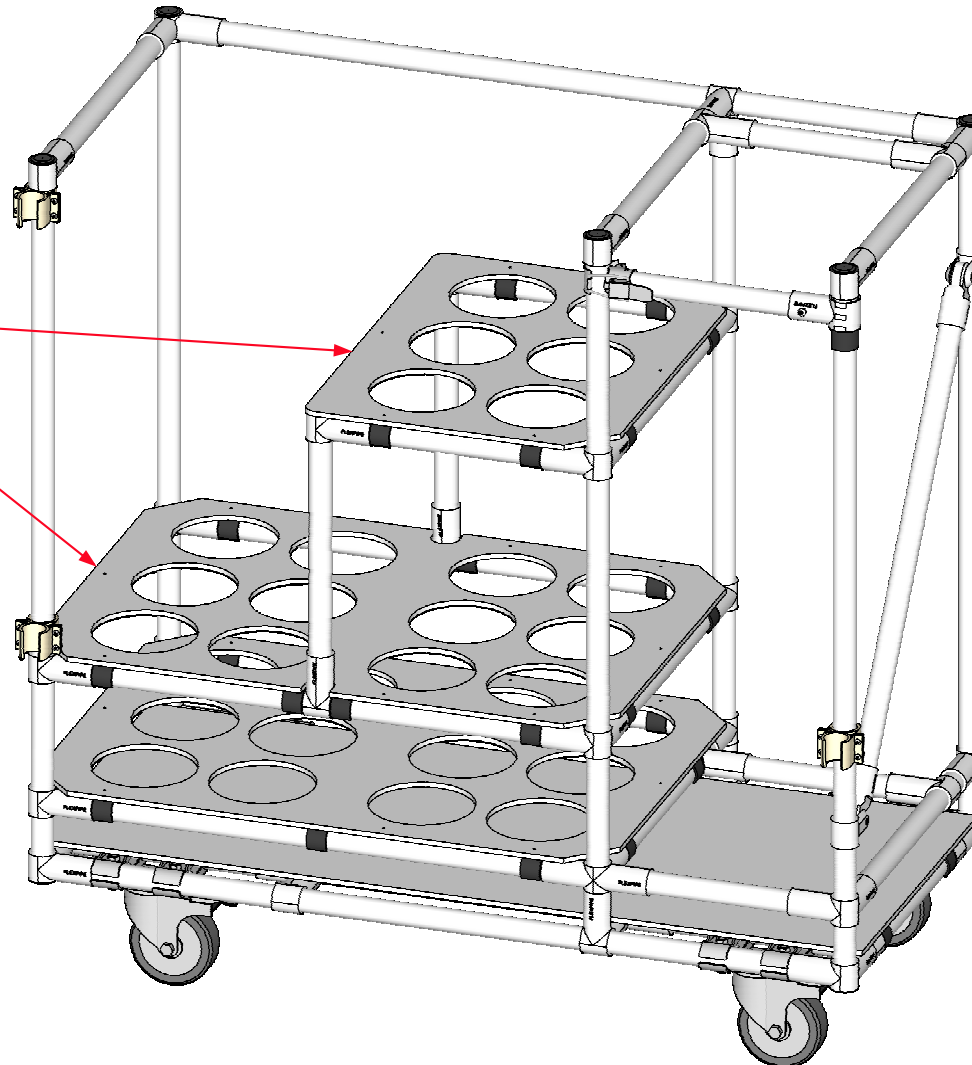
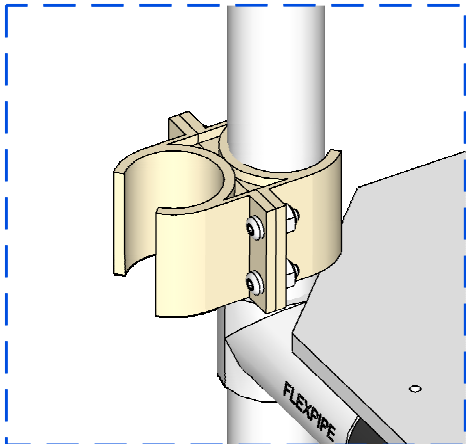
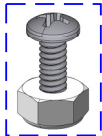
05A

STEP 4

Secure the HDPE to the structure with
F-SF81:
Flat head 1" screws
Pilot Hole $\phi 1/8$

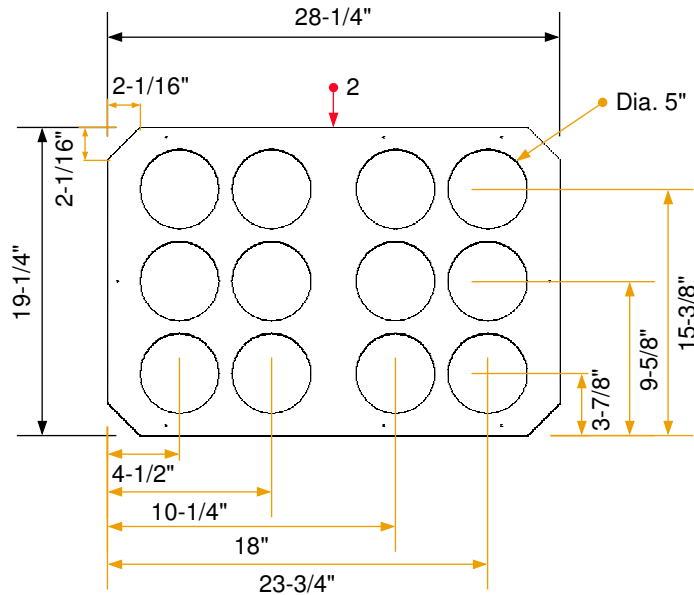
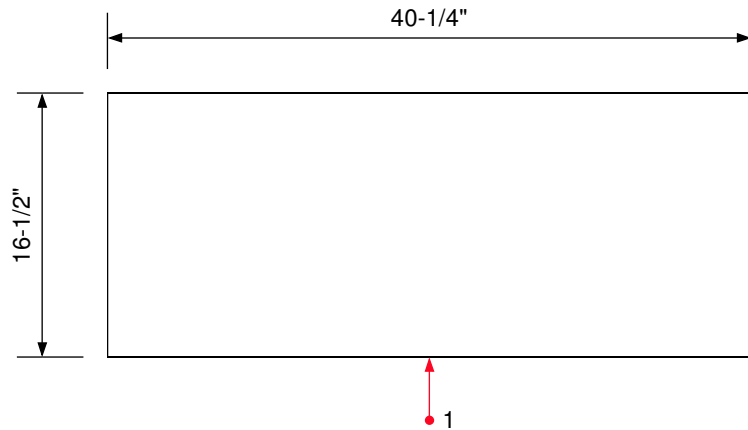


Assemble the two AO-CLIPs together with
F-MS632-3/4
+ F-LN632:
Tete Ronde - 3/4"

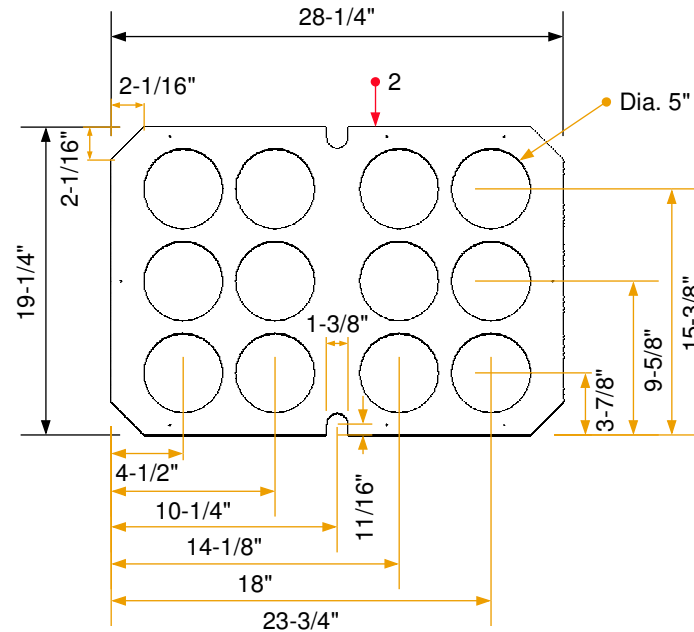
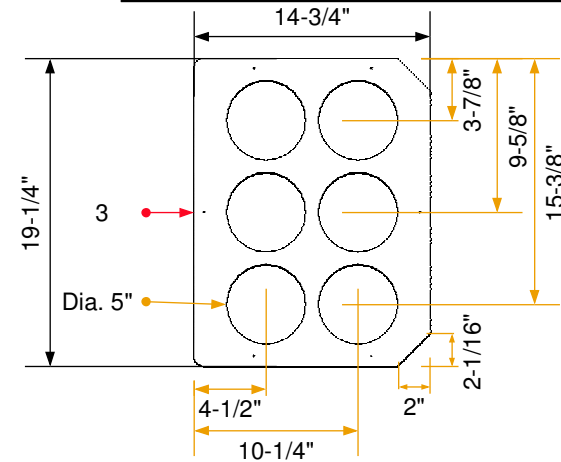


CLIENT		FLEXPIPE INC.	
PROJECT NAME		PIPE KITTING RACK	
DRAWN BY :		J.HOME	
PROJECT MANAGER :		X	
LAST UPDATED ON		21-01-2020	
FL-FC02			
06			

SURFACES



Nb.	Description	Length (In)	Quantity
1	D-HDPEW-481/4	40 1/4 x 16 1/2	1
2	HDPE-CRIB	28 1/4 x 19 1/4	2
3	HDPE-CRIB	19 1/4 x 14 3/4	1



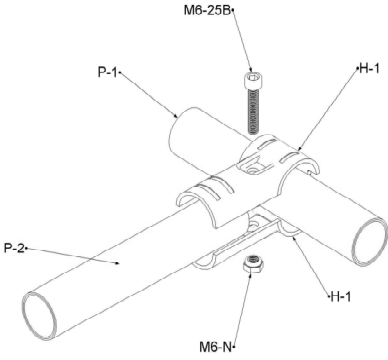
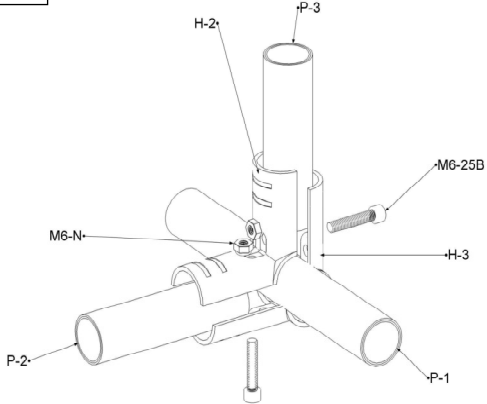
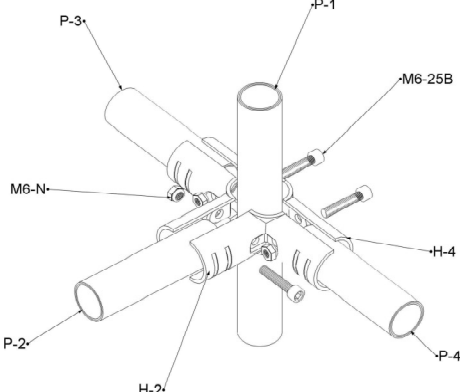
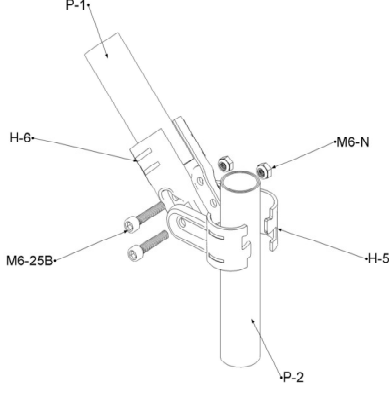
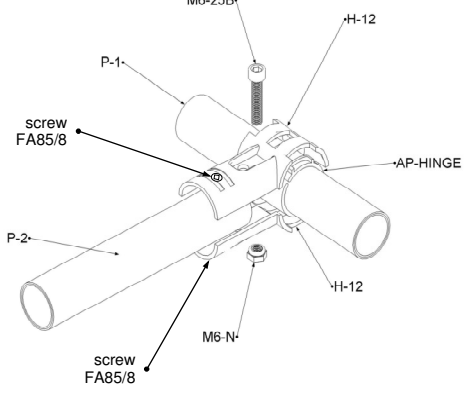
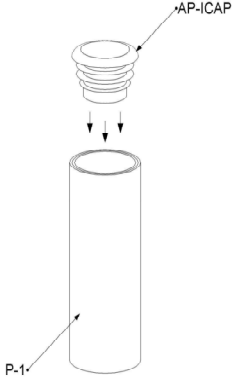
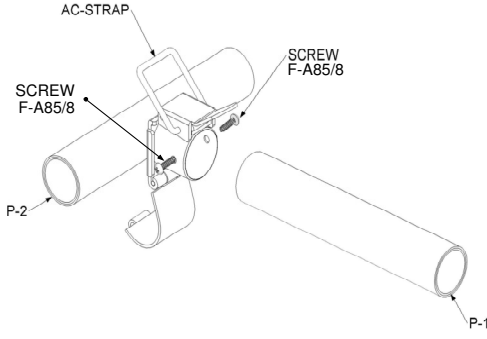
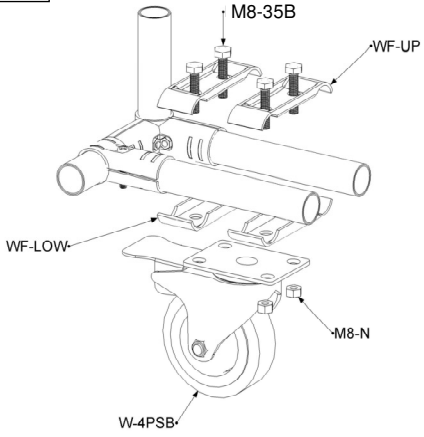
CLIENT
FLEXPIPE INC.

FLEXPIPE
PROJECT NAME
PIPE KITTING RACK

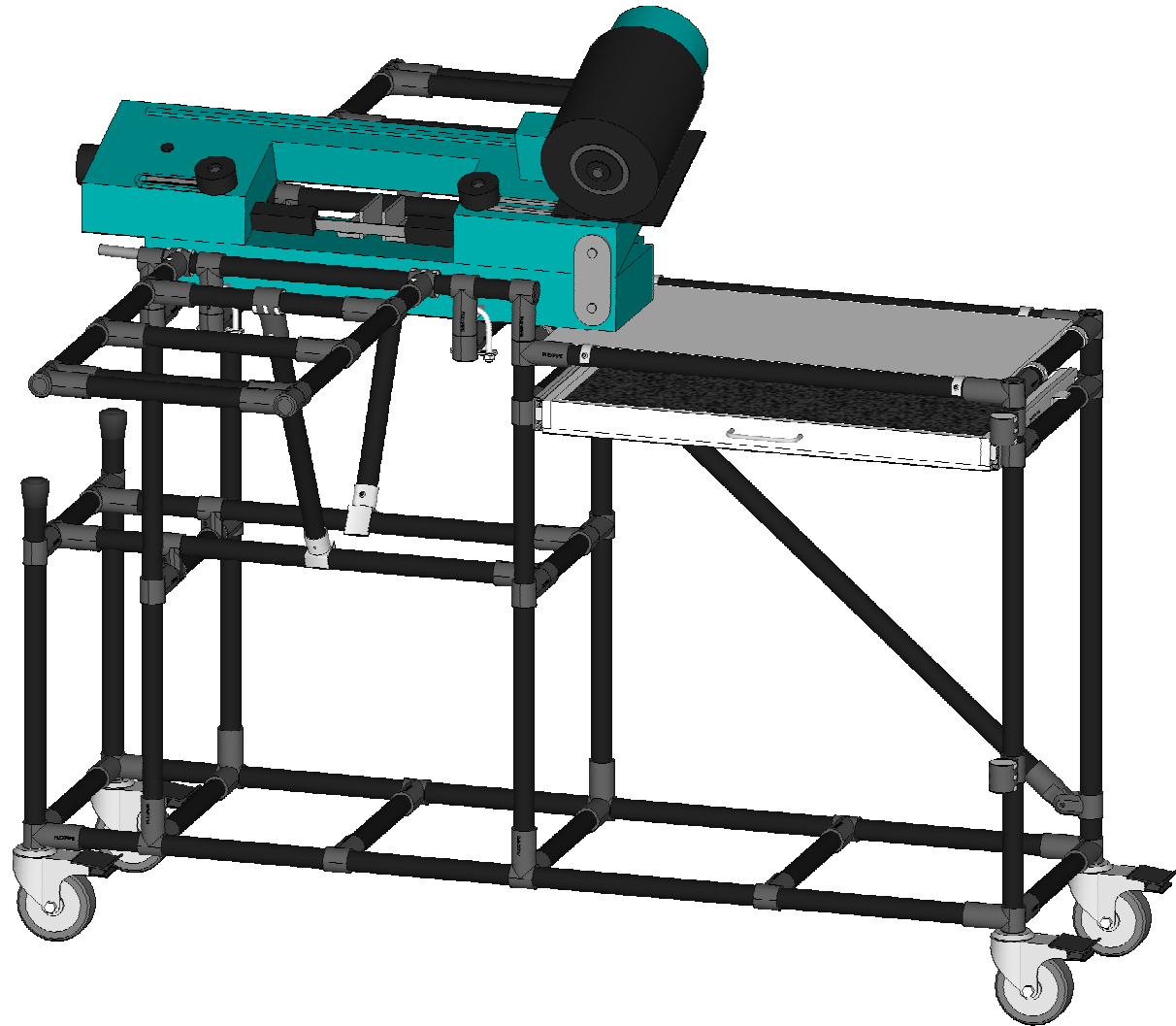
DRAWN BY :
J.HOME
PROJECT MANAGER :
X
LAST UPDATED ON
21-01-2020

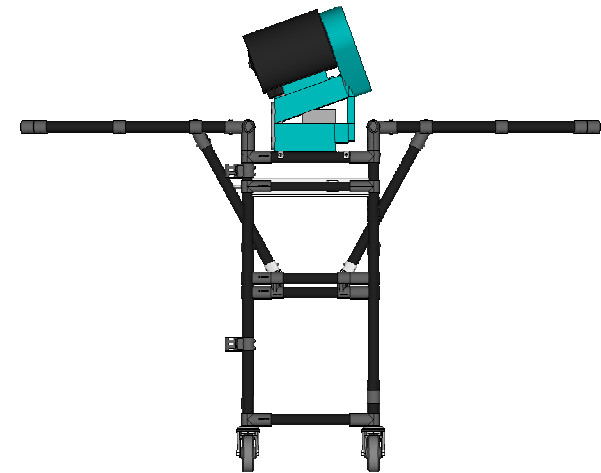
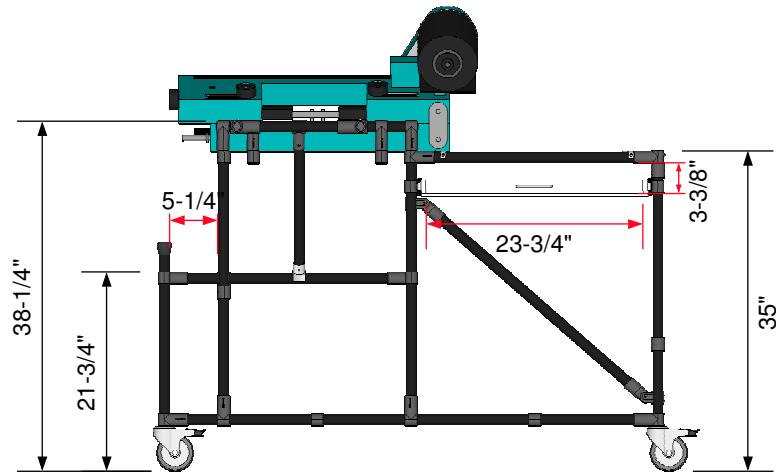
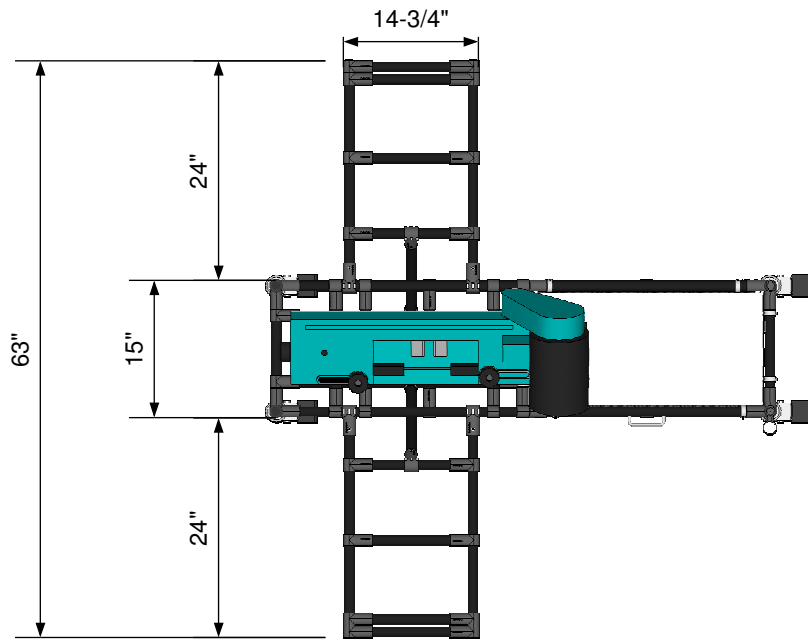
FL-FC02

07

HJ-1 	HJ-2 	HJ-3 
HJ-6 	HJ-12 	
AP-ICAP 	AC-STRAP 	W-4PSB 

PART #	QTY
AF-RUB	2
AI-CORNER	4
AP-HINGE	8
AP-ICAP	14
AS-REST	2
F-A85/8	100
F-LN5/16	8
F-S81/2	100
F-SF81	100
FL-COU-U	2
FL-COU14-100LBS	1
H-1	96
H-12	12
H-2	12
H-23	4
H-3	12
H-5	4
H-6	4
H-7	4
HAN-NIC	1
M6-25B	88
M6-N	88
W-4ESB	4
WF-U5/16	4
EP-96-BK	10
D-HDPEW-481/2	0.25
D-HDPEW-481/4	0.25
EF-491-2LBS	0.25
STR5/16	1





■ INTERIOR DIMENSIONS

CLIENT
FLEXPIPE INC.

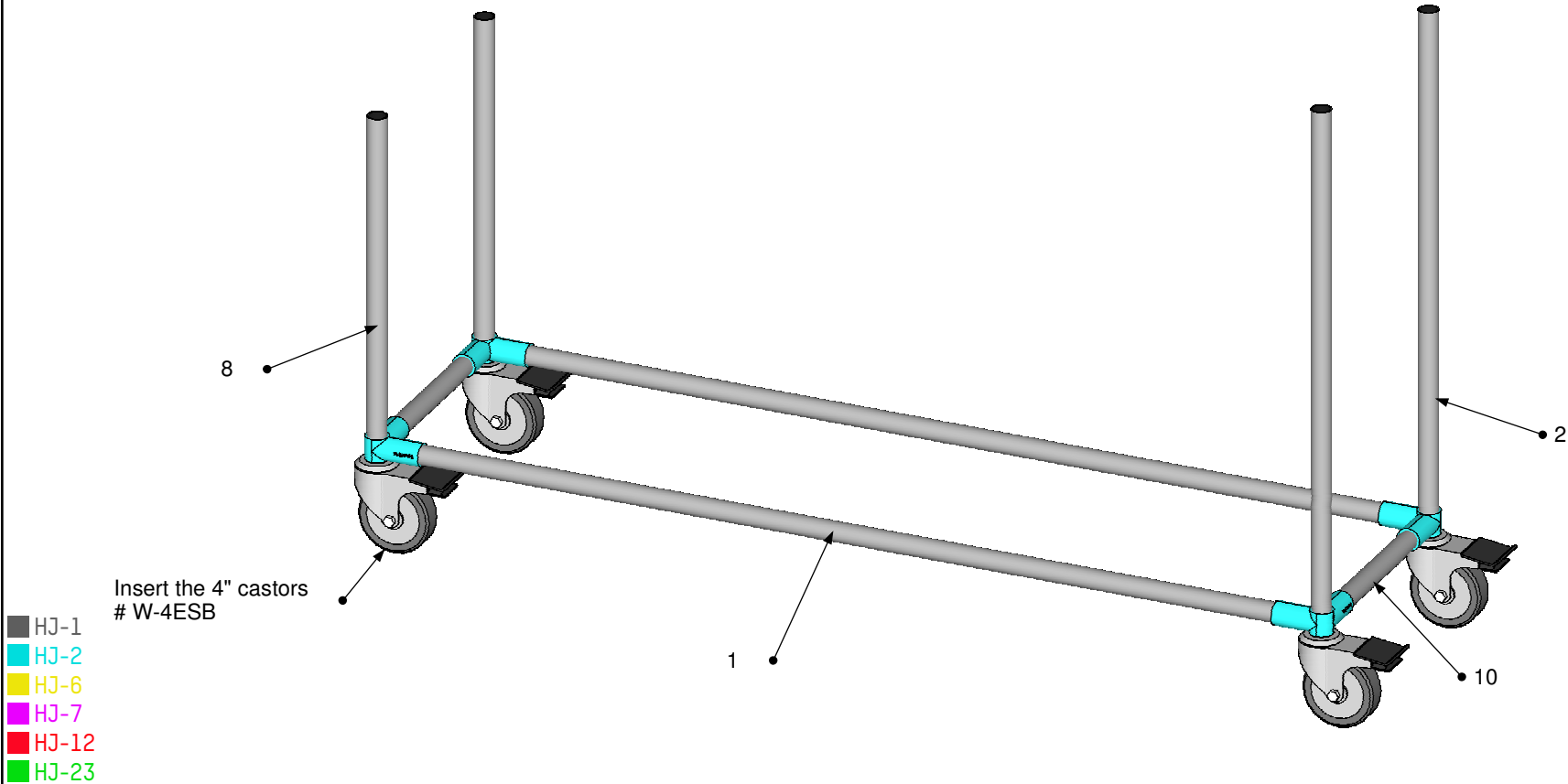
FLEXPIPE
PROJECT NAME
SAW FRAME &
TOOL STATION

DRAWN BY :
J.HOME
PROJECT MANAGER :
X
LAST UPDATED ON
21-01-2020

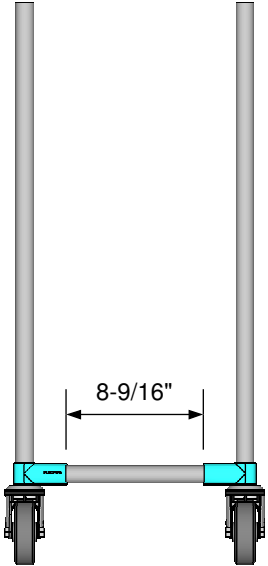
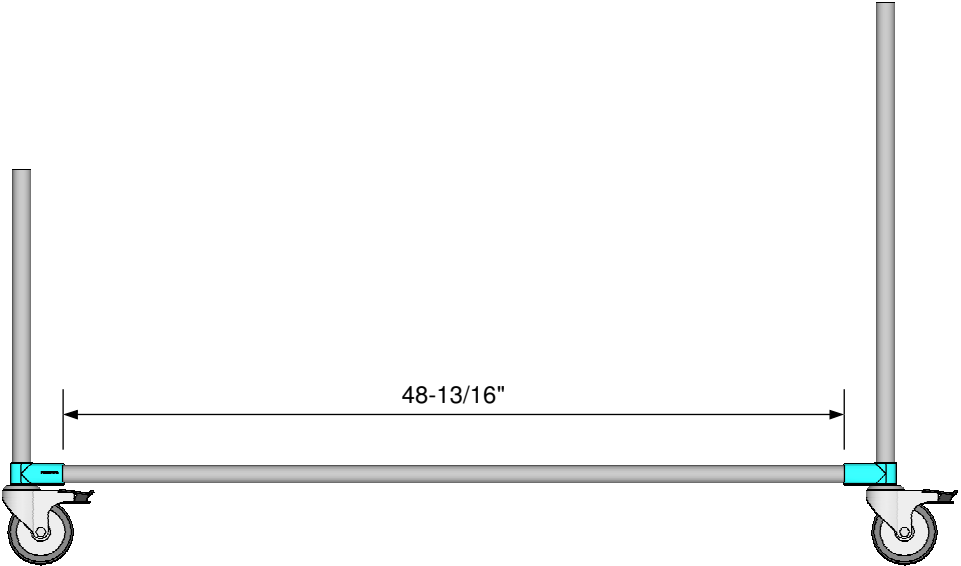
FL-FC03

Nb.	Description	Length (In)	Quantity		Nb.	Description	Length (In)	Quantity		Nb.	Description	Length (In)	Quantity
1	EP-96-BK	51 1/4	2		5	EP-96-BK	24 1/4	4		9	EP-96-BK	16 13/16	2
2	EP-96-BK	30	2		6	EP-96-BK	23 1/4	4		10	EP-96-BK	11	16
3	EP-96-BK	29 1/2	1		7	EP-96-BK	21 3/4	2		11	EP-96-BK	10 3/4	8
4	EP-96-BK	29 1/4	4		8	EP-96-BK	19 5/8	2		12	EP-96-BK	2 1/2	4

STEP 1



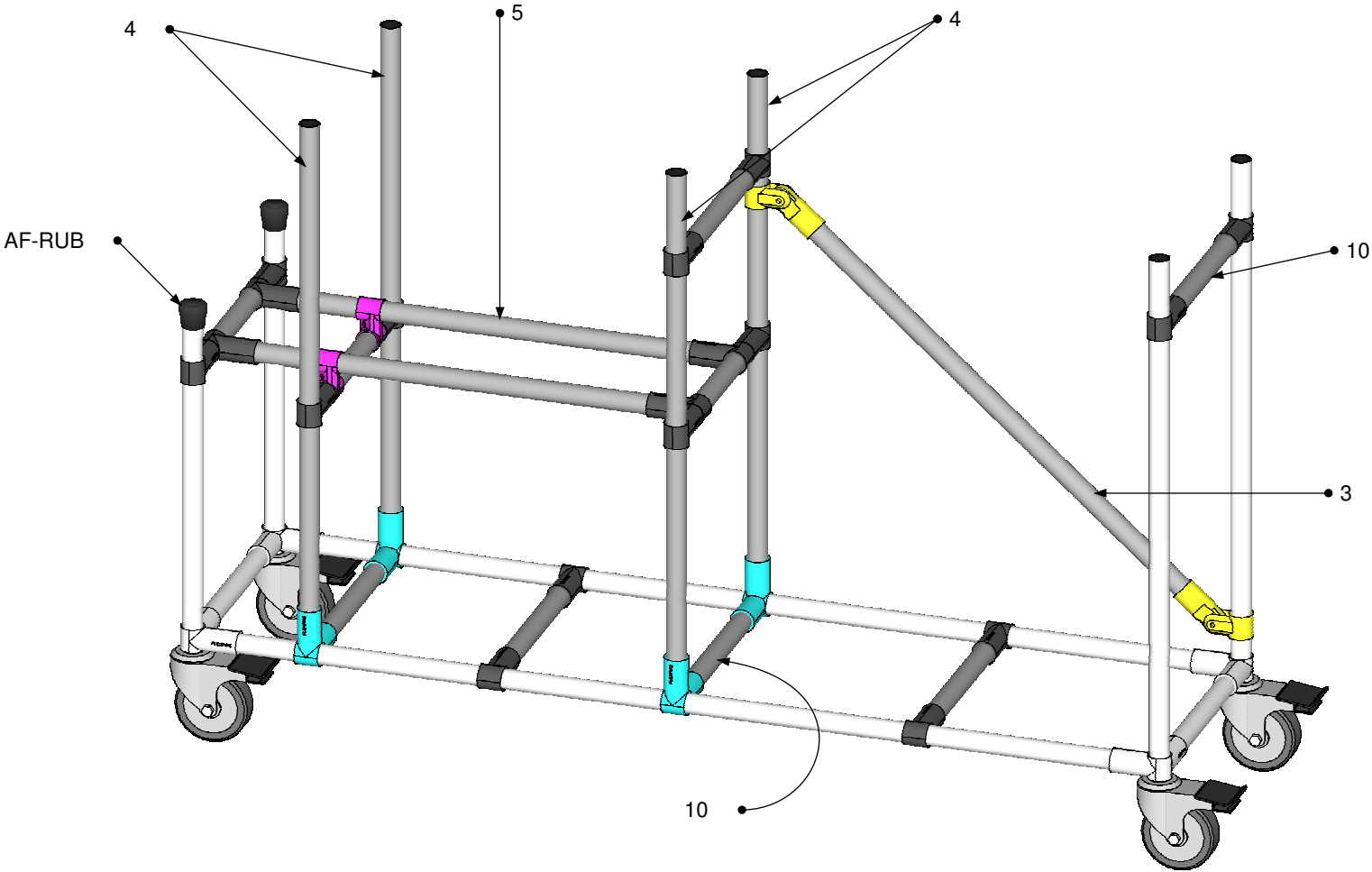
STEP 1



DRAWN BY : J.HOME PROJECT MANAGER : X LAST UPDATED ON 21-01-2020	FLEXPIPE PROJECT NAME SAW FRAME & TOOL STATION	CLIENT
		FLEXPIPE INC. X
FL-FC03		03A

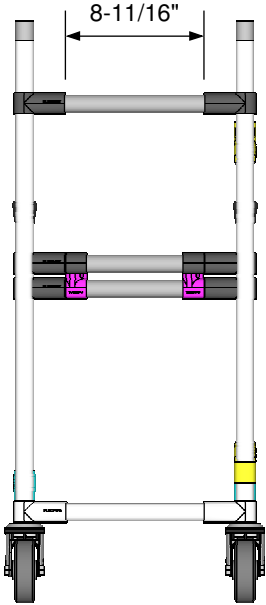
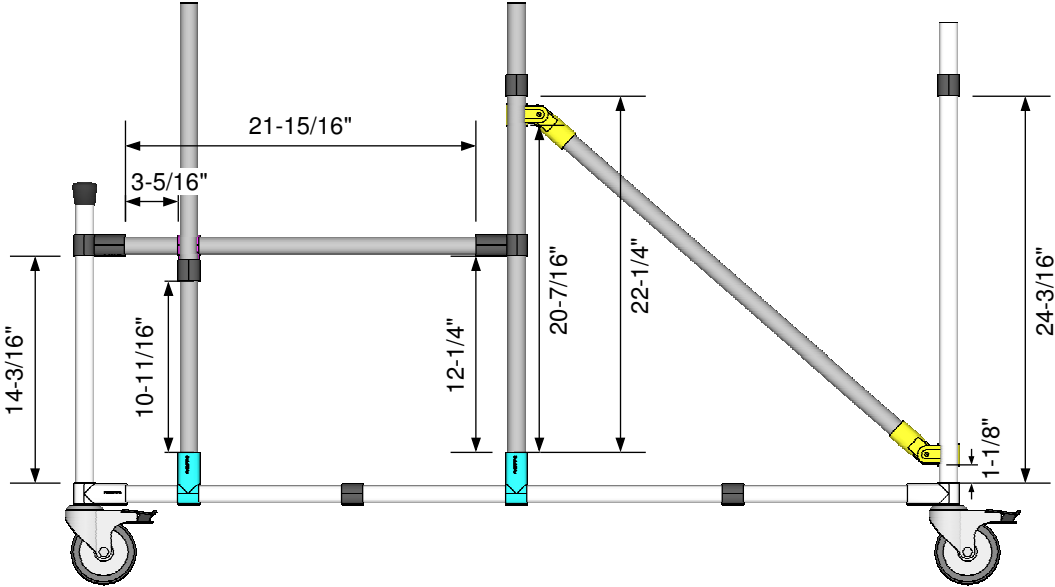
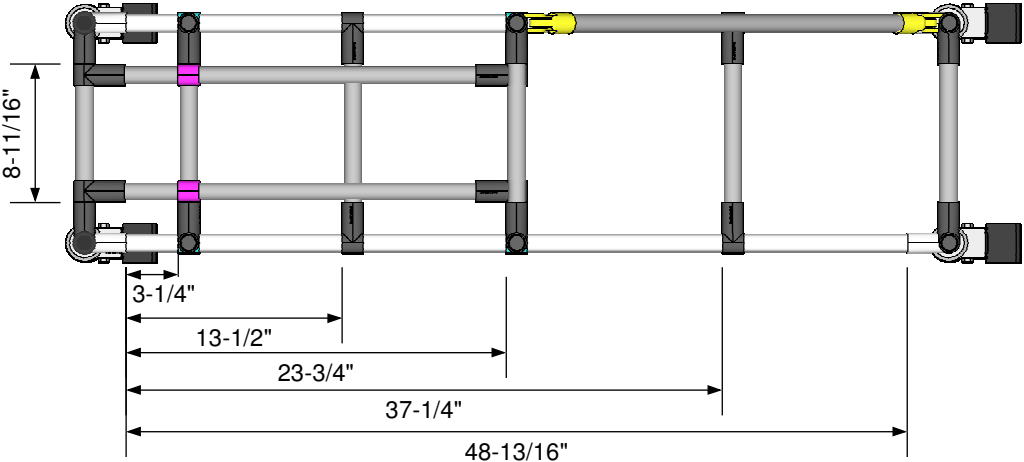
Nb.	Description	Length (In)	Quantity		Nb.	Description	Length (In)	Quantity		Nb.	Description	Length (In)	Quantity
1	EP-96-BK	51 1/4	2		5	EP-96-BK	24 1/4	4		9	EP-96-BK	16 13/16	2
2	EP-96-BK	30	2		6	EP-96-BK	23 1/4	4		10	EP-96-BK	11	16
3	EP-96-BK	29 1/2	1		7	EP-96-BK	21 3/4	2		11	EP-96-BK	10 3/4	8
4	EP-96-BK	29 1/4	4		8	EP-96-BK	19 5/8	2		12	EP-96-BK	2 1/2	4

STEP 2



- HJ-1
- HJ-2
- HJ-6
- HJ-7
- HJ-12
- HJ-23

STEP 2



CLIENT
FLEXPIPE INC.

FLEXPIPE
PROJECT NAME
SAW FRAME &
TOOL STATION

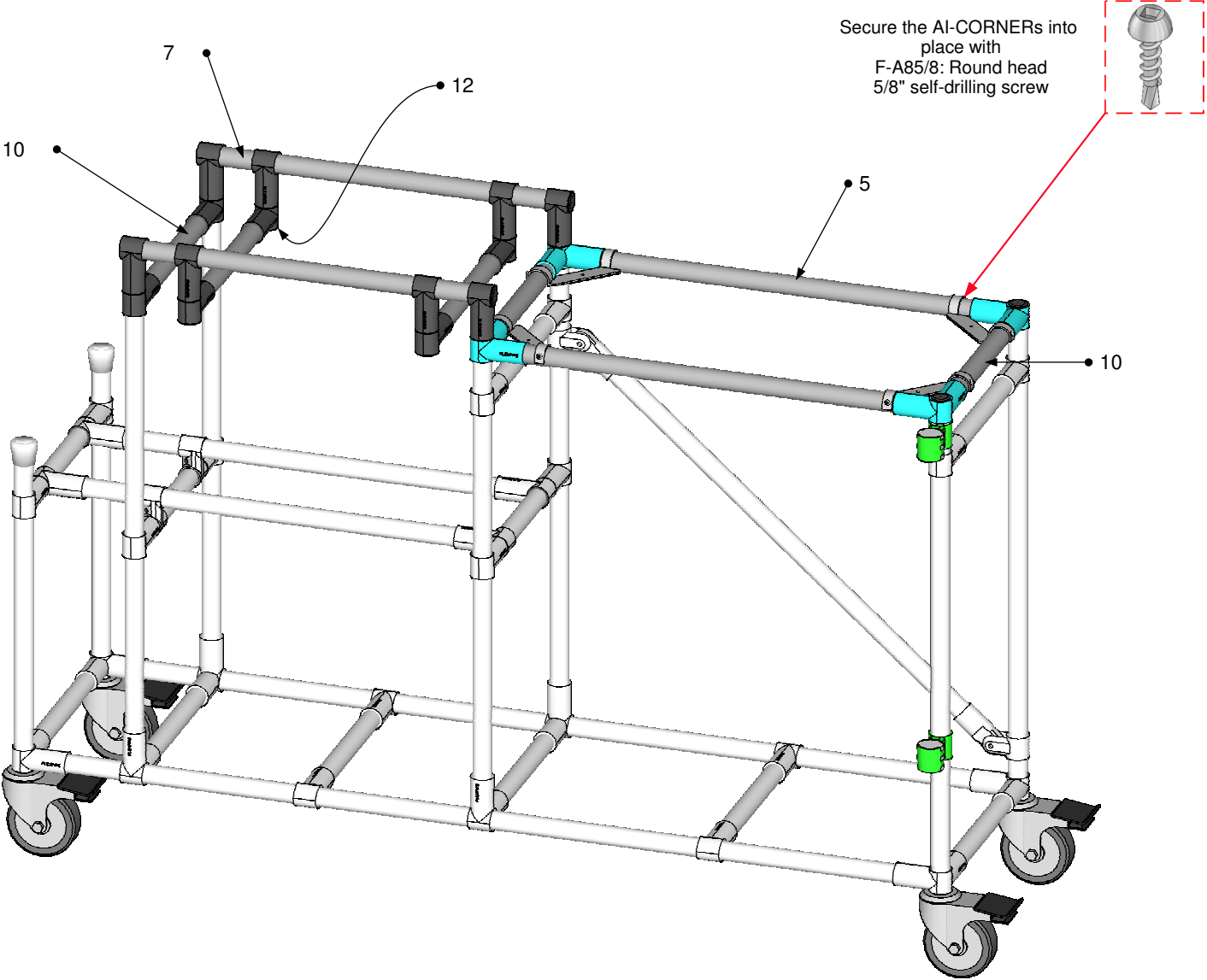
DRAWN BY :
J.HOME
PROJECT MANAGER :
X
LAST UPDATED ON
21-01-2020

FL-FC03

04A

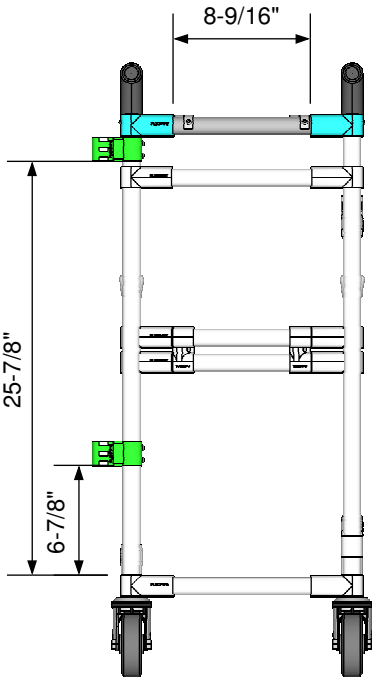
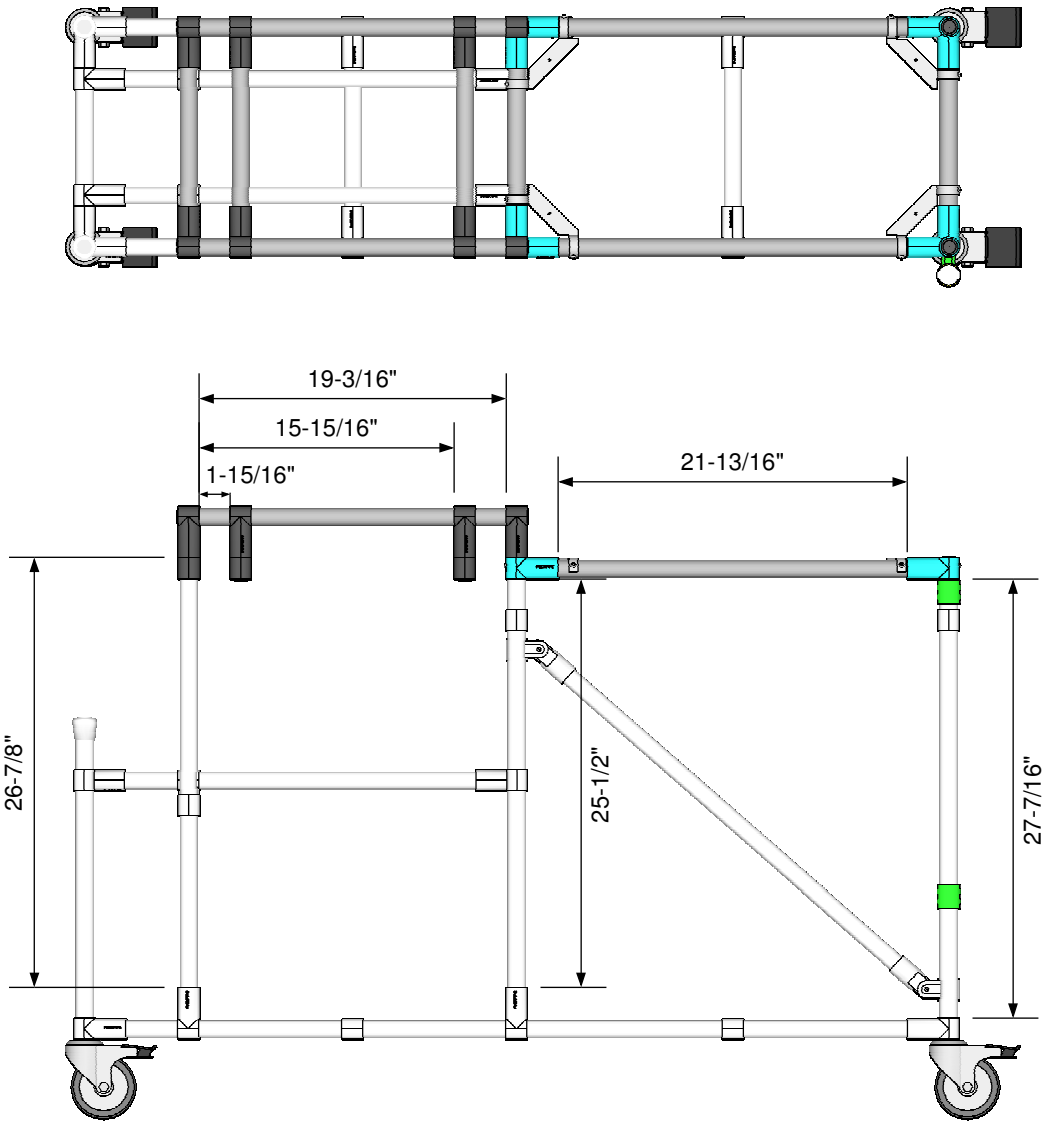
Nb.	Description	Length (In)	Quantity	Nb.	Description	Length (In)	Quantity	Nb.	Description	Length (In)	Quantity
1	EP-96-BK	51 1/4	2	5	EP-96-BK	24 1/4	4	9	EP-96-BK	16 13/16	2
2	EP-96-BK	30	2	6	EP-96-BK	23 1/4	4	10	EP-96-BK	11	16
3	EP-96-BK	29 1/2	1	7	EP-96-BK	21 3/4	2	11	EP-96-BK	10 3/4	8
4	EP-96-BK	29 1/4	4	8	EP-96-BK	19 5/8	2	12	EP-96-BK	2 1/2	4

STEP 3



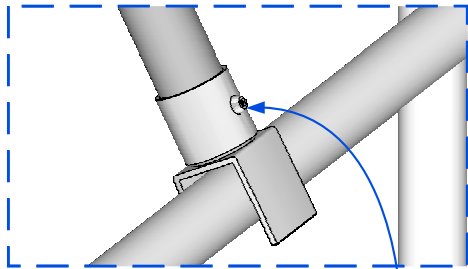
- HJ-1
- HJ-2
- HJ-6
- HJ-7
- HJ-12
- HJ-23

STEP 3

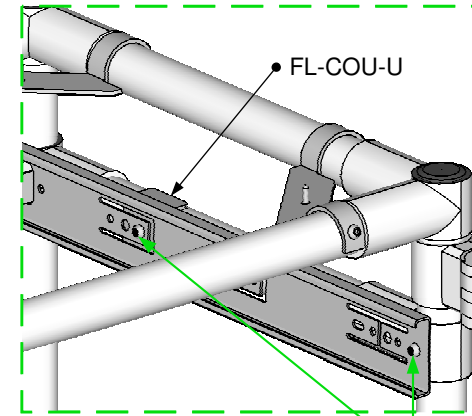


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1	EP-96-BK	51 1/4	2	5	EP-96-BK	24 1/4	4	9	EP-96-BK	16 13/16	2
2	EP-96-BK	30	2	6	EP-96-BK	23 1/4	4	10	EP-96-BK	11	16
3	EP-96-BK	29 1/2	1	7	EP-96-BK	21 3/4	2	11	EP-96-BK	10 3/4	8
4	EP-96-BK	29 1/4	4	8	EP-96-BK	19 5/8	2	12	EP-96-BK	2 1/2	4

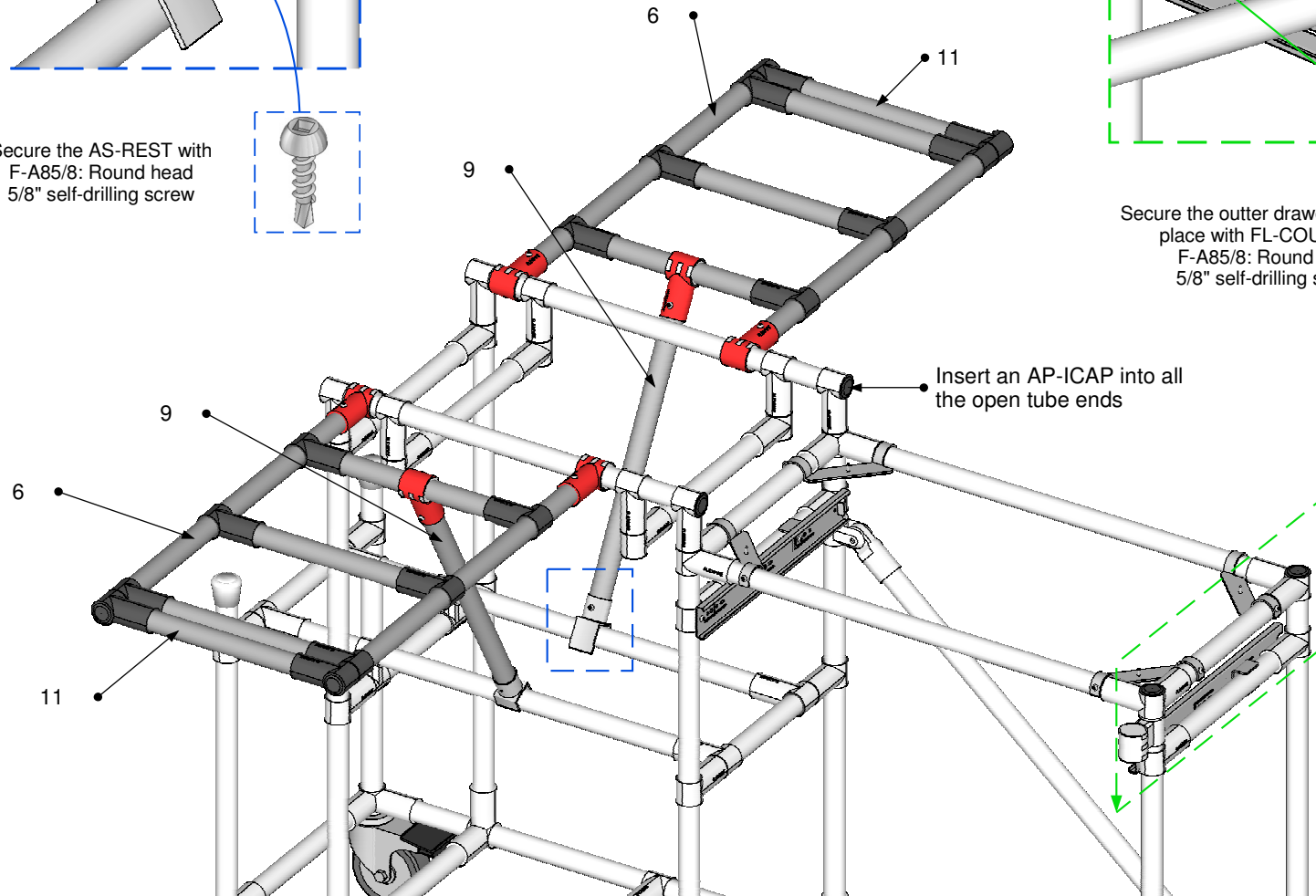
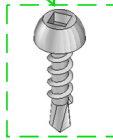
STEP 4



Secure the AS-REST with
F-A85/8: Round head
5/8" self-drilling screw



Secure the outer drawer slide into
place with FL-COU-U and
F-A85/8: Round head
5/8" self-drilling screw



Insert an AP-ICAP into all
the open tube ends

HJ-1
 HJ-2
 HJ-6
 HJ-7
 HJ-12
 HJ-23

CLIENT

FLEXPIPE INC.

FLEXPIPE

PROJECT NAME
SAW FRAME &
TOOL STATION

DRAWN BY:
J.HOME

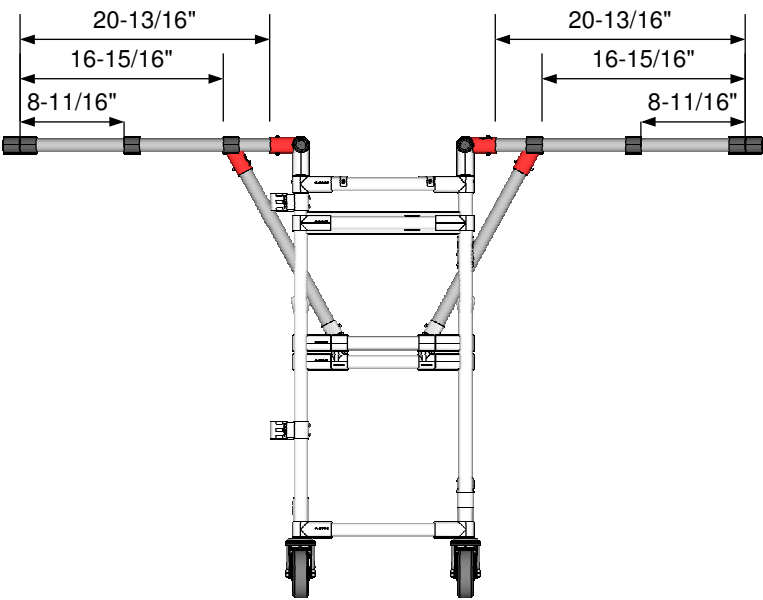
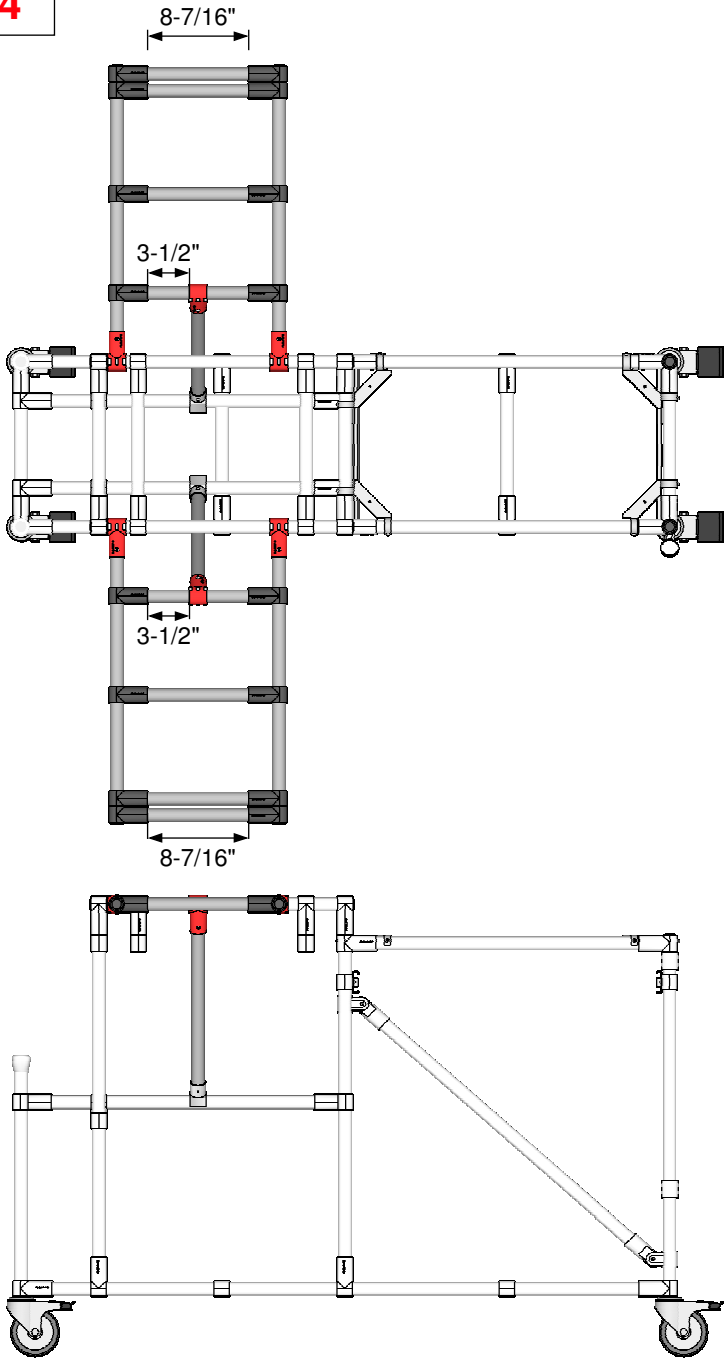
PROJECT MANAGER:
X

LAST UPDATED ON
21-01-2020

FL-FC03

06

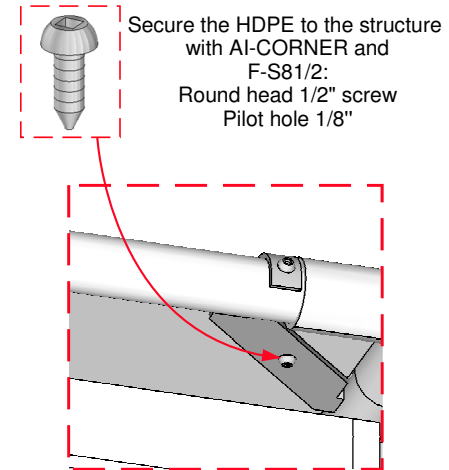
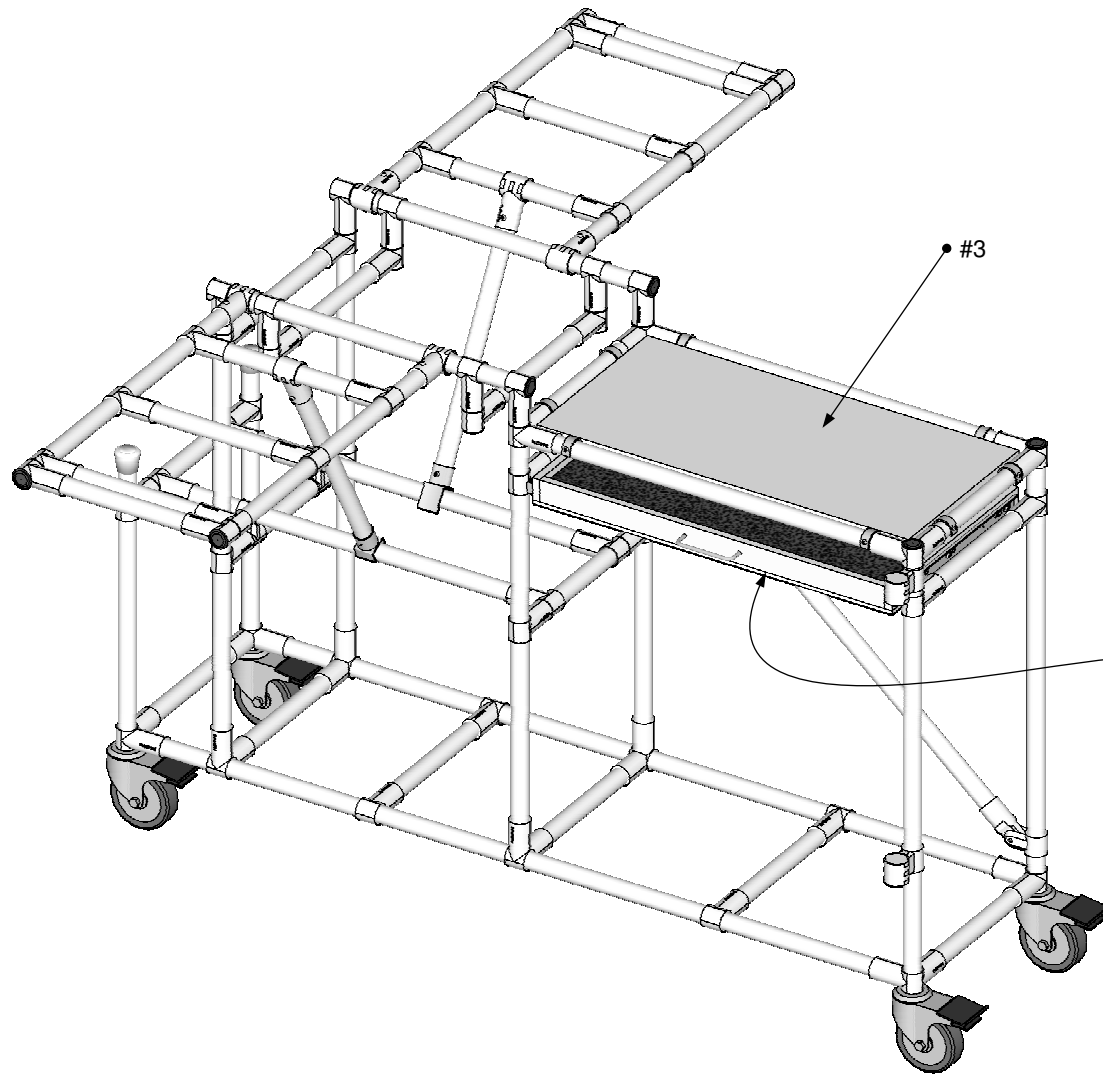
STEP 4



CLIENT		FLEXPIPE INC.	
PROJECT NAME		SAW FRAME & TOOL STATION	
DRAWN BY :		J.HOME	
PROJECT MANAGER :		X	
LAST UPDATED ON		21-01-2020	
FL-FC03			
06A			

STEP 5

Nb.	Description	Length (In)	Quantity
1	D-HDPEW-481/2	23 11/16 x 1 1/2	2
2	D-HDPEW-481/2	14 x 1 1/2	2
3	D-HDPEW-481/2	25 1/2 x 12 1/4	1
4	D-HDPEW-481/4	24 11/16 x 14	1
5	EF-491-2LBS	23 11/16 x 13	1



Insert pre-assembled drawer

CLIENT
FLEXPIPE INC.

FLEXPIPE
PROJECT NAME
SAW FRAME &
TOOL STATION

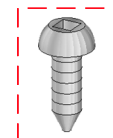
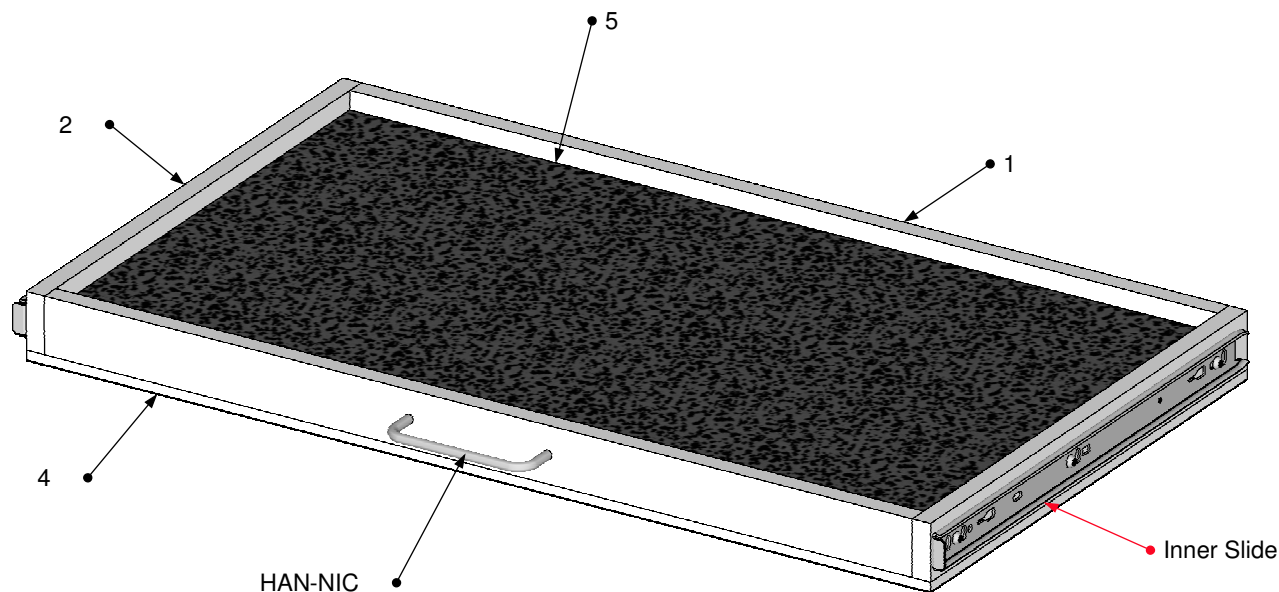
DRAWN BY :
J.HOME
PROJECT MANAGER :
X
LAST UPDATED ON
21-01-2020

FL-FC03

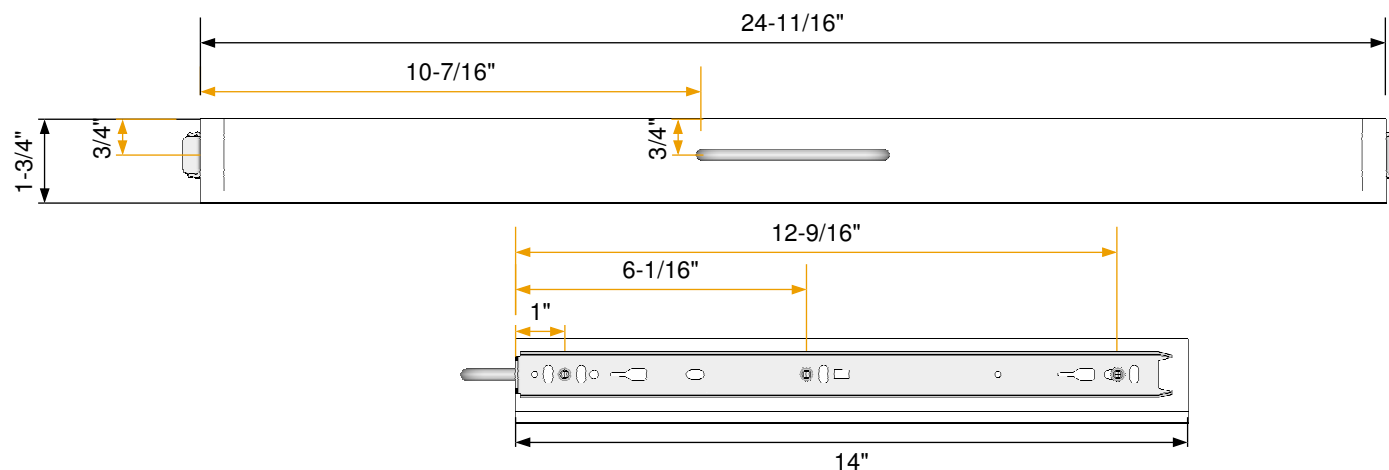
07

DRAWER

Nb.	Description	Length (In)	Quantity
1	D-HDPEW-481/2	23 11/16 x 1 1/2	2
2	D-HDPEW-481/2	14 x 1 1/2	2
3	D-HDPEW-481/2	25 1/2 x 12 1/4	1
4	D-HDPEW-481/4	24 11/16 x 14	1
5	EF-491-2LBS	23 11/16 x 13	1



Secure the inner drawer slides to the HDPE drawer with
F-S81/2:
Round head 1/2" screw
Pilot hole 1/8"



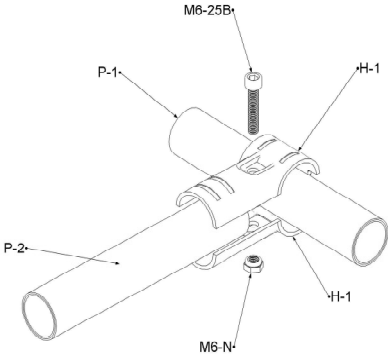
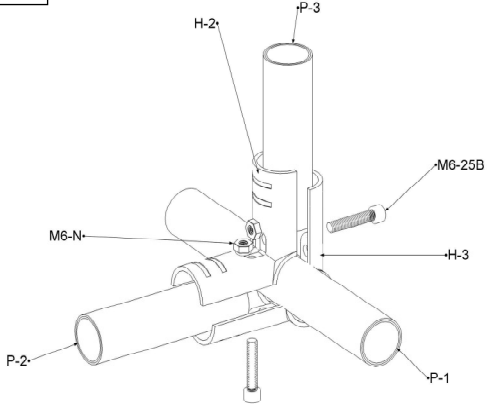
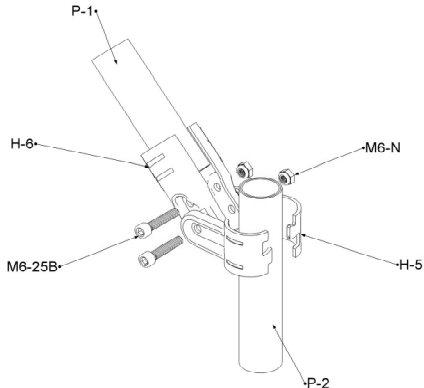
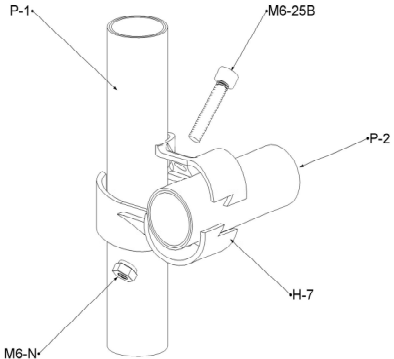
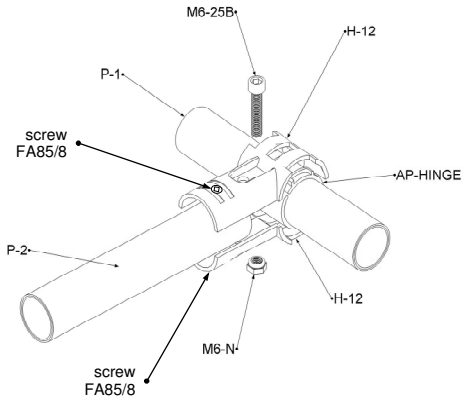
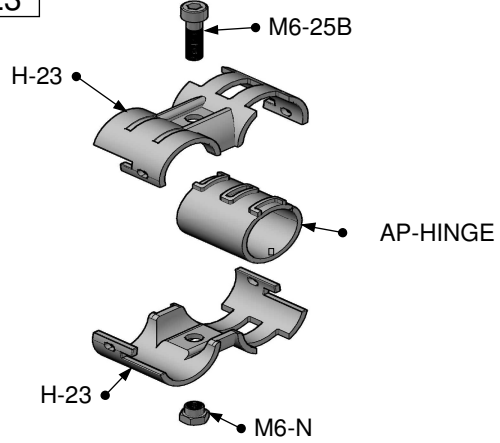
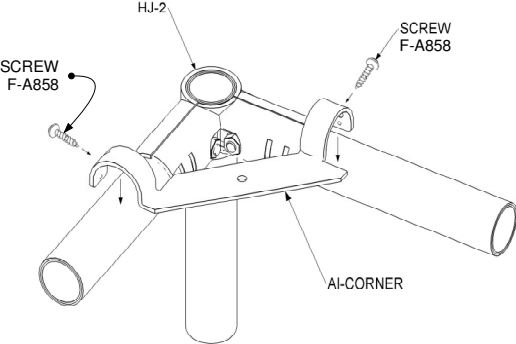
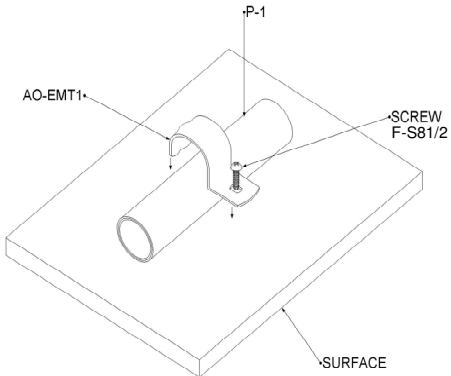
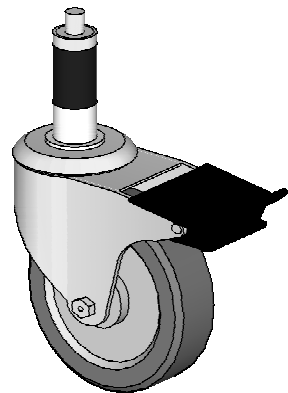
CLIENT
FLEXPIPE INC.

FLEXPIPE
PROJECT NAME
SAW FRAME &
TOOL STATION

DRAWN BY :
J.HOME
PROJECT MANAGER :
X
LAST UPDATED ON
21-01-2020

FL-FC03

08

HJ-1 	HJ-2 	HJ-6 
HJ-7 	HJ-12 	HJ-23 
AI-CORNER 	AO-EMT1 	W-4ESB  STEP 1: Activate the break STEP 2: Insert the stem STEP 3: Turn clock-wise to tighten